

Compact digital positioner for pneumatic control valves.

- Positioner can be integrated into valve actuator (no external moving parts for stroke feedback)
- Wide range of strokes 0.12 to 1.1 inches (3 - 28 mm)
- No steady-state air consumption
- Self-adapting to valve actuator
- Configuration and diagnostic functions by PC-software
- Not sensitive to vibrations
- Protection class IP65
- Available with AS-I control
- Instrument air not required (filtration to 20µm)
- Also available for the use in Ex-Zone 22
- Available with integrated process controller
- Also for quarter-turn actuators (single acting or double acting)



ATEX-Versions:



ATEX



II 2G Ex ia IIC T4 Gb for Type 8049-ExPro-1

II 1G Ex ia IIC T4 Ga for Type 8049-ExPro-0

Technical Information, standard versions

Version	8049-4	8049-2	8049-ExPro
Nominal stroke	0.12 - 1.1 inch (opt. 0,24 - 1,97 inch)	0.12 - 1.1 inch (opt. 0,24 - 1,97 inch)	0.12 - 1.1 inch (opt. 0,24 - 1,97 inch)
Voltage of the working resistance	3.5 V (175Ω@20mA)	6.5 V (325Ω@20mA)	8V (400Ω@20mA)
Supply air	max. 85 psi	max. 85 psi	max. 85 psi
Air consumption*	40 NI/min	24 NI/min	24 NI/min
consumption of auxiliary energy in the controlled state	< 0,06 NI/min	< 0,4 NI/min	< 0,4 NI/min
Leakage	< 0,01 NI/min		
Ambient temperature	-4 up to +167°F	+14 up to +167°F	+14 up to +167°F
Control signal	0/4 - 20 mA opt. 0 - 10 V	4 - 20 mA	4 - 20 mA
Auxiliary energy, electric	24 VDC max 10 W	none	none
Adjustment of stroke and zero point	self-learning		
Configuration	with PC-Software		
Air quality according ISO 8573-1:			
max. particle size and density:	Class 5	Class 3	Class 3
oil content	Class 4	Class 2	Class 2
pressure dew point	Class 3	Class 3	Class 3
	min. 20K (36°F) under ambient temperature		
Actuation gas	compressed air or non flammable gases (nitrogen, CO ₂ ,...)		
Mounting to control valve	standardized mounting kits (also with optical position indicator)		
Pressure supply port	G 1/8" NPT		
Protection class acc. DIN 40050	IP 65		

* at 73 psi pilot pressure

Technical Information, ex-versions

Version	8049-ExPro-1	8049-ExPro-0
General explosion-relevant information		
Applied standards	IEC 60079-0:2011, Ed. 6 IEC 60079-11:2011, Ed. 6	
Type examination certificate (ATEX)	BVS 17 ATEX E088	
Type examination certificate (IEC)	IECEX BVS 17.0080	
ATEX label	II 2G Ex ia IIC T4 Gb	II 1G Ex ia IIC T4 Ga
IEC label	Ex ia IIC T4 Gb	Ex ia IIC T4 Ga
Temperature ranges	Tamb = 14 - 167°F	Tamb = 14 - 167°F
Explosion-relevant information for control signal input (Terminals 1 and 2)		
Max. input voltage	Ui = DC 30V	Ui = DC 30V
Max. input current	Ii = 120 mA	Ii = 120 mA
Max. input power	Pi = 1000 mW	Pi = 1000 mW
Max. interior capacity	Ci = negligible	Ci = negligible
Max. interior inductivity	Li = negligible	Li = negligible
Explosion-relevant information for alarm output (NAMUR EN 60947-5-6) (Terminals 3 and 4)		
Max. input voltage	Ui = DC 16V	Ui = DC 16V
Max. input current	Ii = 25 mA	Ii = 25 mA
Max. input power	Pi = 64 mW	Pi = 64 mW
Max. interior capacity	Ci = 11 nF	Ci = 11 nF
Max. interior inductivity	Li = negligible	Li = negligible
Explosion-relevant information for binary input (Terminals 5 and 6)		
Max. output voltage	Uo = DC 5.4V	Uo = DC 5.74V
Max. output current	Io = 1 mA	Io = 1 mA
Max. output power	Po = 2 mW	Po = 2 mW
Max. external capacity	Co = 65 nF	Co = 65 nF
Max. external inductivity	Lo = 50 mH	Lo = 50 mH
Explosion-relevant information for PC-COM		
Nominal output voltage	2,8V	2,8V
Max. output voltage	Um = 6.1 V	Um = 6.1 V
Restriction	The interface may only be used for configuration provided that there is no explosive atmosphere.	
Explosion-relevant information for the external path sensor (version with Plug 4)		
Max. output voltage	Uo = 5.0 V	Uo = 5.0 V
Max. output current	Io = 66 mA	Io = 66 mA
Max. output power	Po = 89 mW	Po = 89 mW
Max. external capacity	Co = 94 µF	Co = 94 µF
Max. external inductivity	Lo = 8 mH	Lo = 8 mH

Combination possibilities

	8049-4 (4-wire) version V5	8049-2 (2-wire) version V7	8049-ExPro (ex-version) version V3	8049-IPC with integrated process controller
Standard body	x	x	x	x
Ground plate in stainless steel	x	x	x	x
Positioner completely in stainless steel	x	x	x	
Positioner for part turn actuator single acting	x	x	x	x
Positioner for part turn actuator double acting	x			x
positioner for 50 mm stroke	x	x	x	
Feed back module RM-2	x			
Feed back module RM-3	x			
Feed back module RM-4		x	x	
gauge block	x	x		x

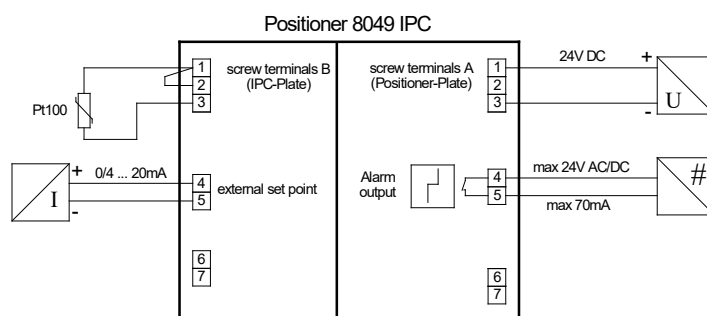
Positioner with integrated PID-process controller module

- Compact solution for local controlling tasks
- Suitable for fast controlled systems due to a short cycle time (only 50 ms)
- Internal or external set point value possible
- LED-display easy to read
- Analog inputs and Pt100
- Configurable as P-, PI-, PD- and PID-controller
- Class of protection IP 65

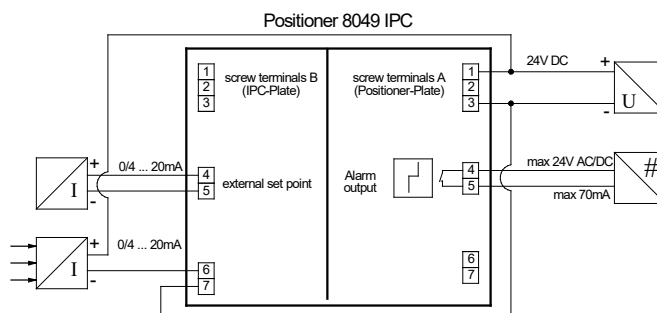


Supply voltage	24 VDC +/-10 %, 350 mA, max. (with positioner)
Sample rate	50 ms
Control variable	Pt100 0/4...20 mA
Set point value	over keyboard or 0/4...20 mA, 0/2...10 V
Input filter control variable	OFF: 20 ms, (Pt100: 200 ms) ON: 800 ms
Alarm output	absolute direct/inverse, relative direct/inverse, Band direct/inverse
Capacity alarm output	max. 24 VAC or DC, max. 70 mA
Control mode	P (with working point y0), PD (with working point y0), PI, PID
Ambient temperature	-4 up to 167°F
Protection class	IP65

Connection example Pt-100



Connection example mA-sensor



Accessories

Analogue feedback modules

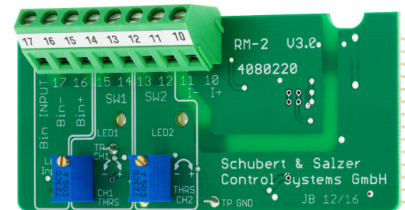
- Feedback on current valve position
- Feedback signal does not require calibration
- Easy to retrofit

Analogue feedback module RM-2

- Feedback for 4 wire design
- 2 electrically isolated limit signal transmitters
- Limit signal transmitters freely adjustable (0-100%) with potentiometer
- Binary input 24V

Technical Information

Supply voltage	24V DC ($\pm 10\%$)
Output signal	4 - 20 mA
Max. adm. working resistance	< 700 Ohm
Temperature range	-4 ... +167°F
Limit signal transmitters	2 pieces
Switching range	adjustable 0-100%
Switching capacity of the limit sign.trans.	24V AC/DC , 70mA
Switching hysteresis	ca. 2.5%

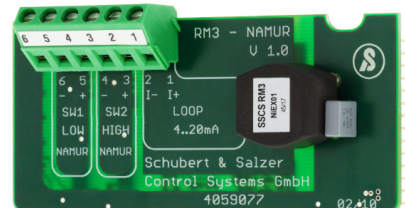


Feedback module RM-3

- Feedback for 4 wire design
- 2 limit signal transmitters according NAMUR (EN60947-5-6)
- Limit signal transmitters freely adjustable (0-100%) with software „DeviceConfig“

Technical Information

Output signal	4 - 20 mA
Internal load	< 7,6V (380 Ω)
Temperature range	-4 ... +167°F
Limit signal transmitters	2 pieces
Switching range	adjustable 0-100%
Switching hysteresis	ca. 2.5%

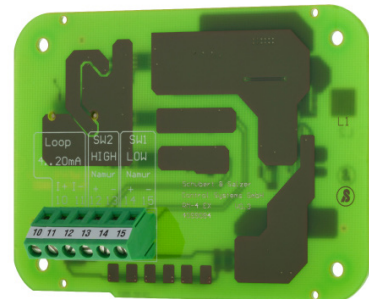


Feedback module RM-4

- Feedback for 2 wire design
- 2 limit signal transmitters according NAMUR (EN60947-5-6)
- Limit signal transmitters freely adjustable (0-100%) with software „DeviceConfig“

Technical Information

Output signal	4 - 20 mA
Internal load	< 8V (400 Ω)
Temperature range	-4 ... +167°F
Limit signal transmitters	2 pieces
Switching range	adjustable 0-100%
Switching hysteresis	ca. 2.5%



Accessories

Gauge Block

- Gauge block between positioner and connection block
- Pressure range 0 - 87 psi (0 - 6 bar)
- Easy field retrofit



optical position indication for quarter-turn actuators



Housing Versions

Standard version



Completely stainless steel



Ground plate in stainless steel



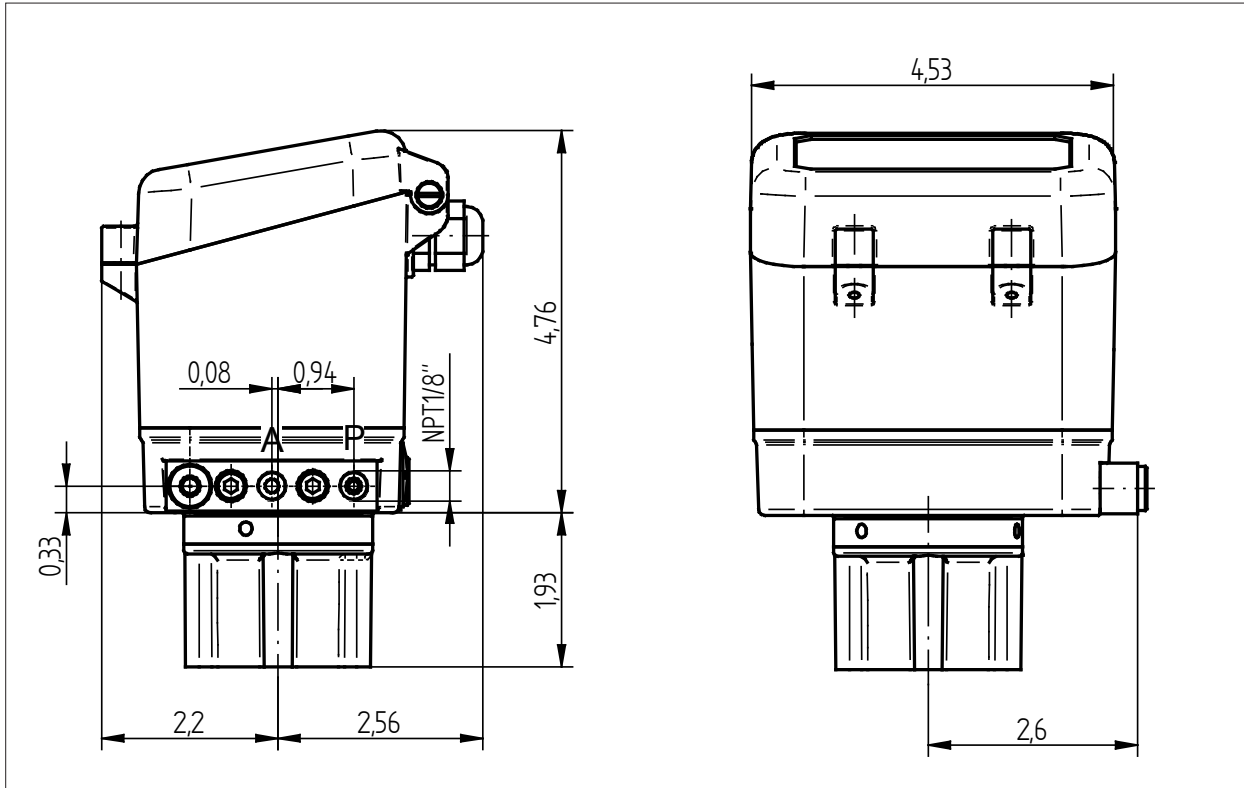
Materials

	Standard version	Version "ground plate in stainless steel"	Version "completely stainless steel"
Positioner housing	Vestamid (electroconductive)	Vestamid (electroconductive)	stainless steel
Ground plate	Aluminium, KTL-coated	stainless steel	stainless steel

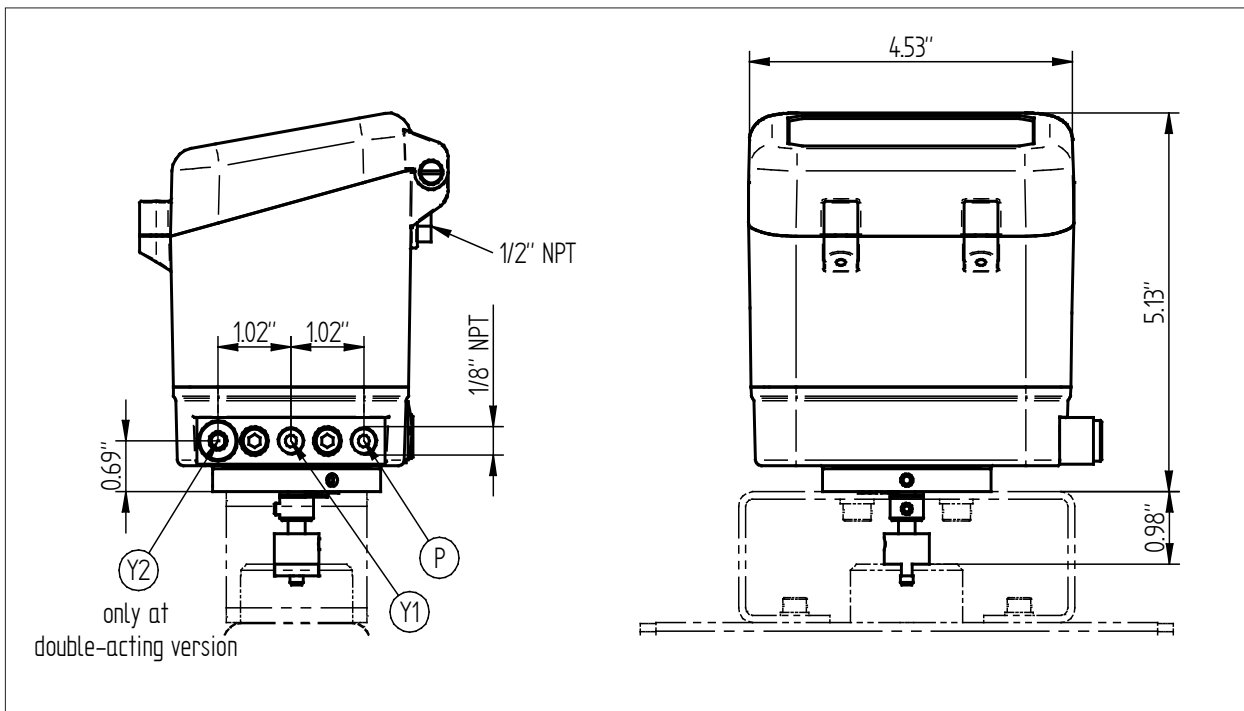
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Dimensions

For linear actuators



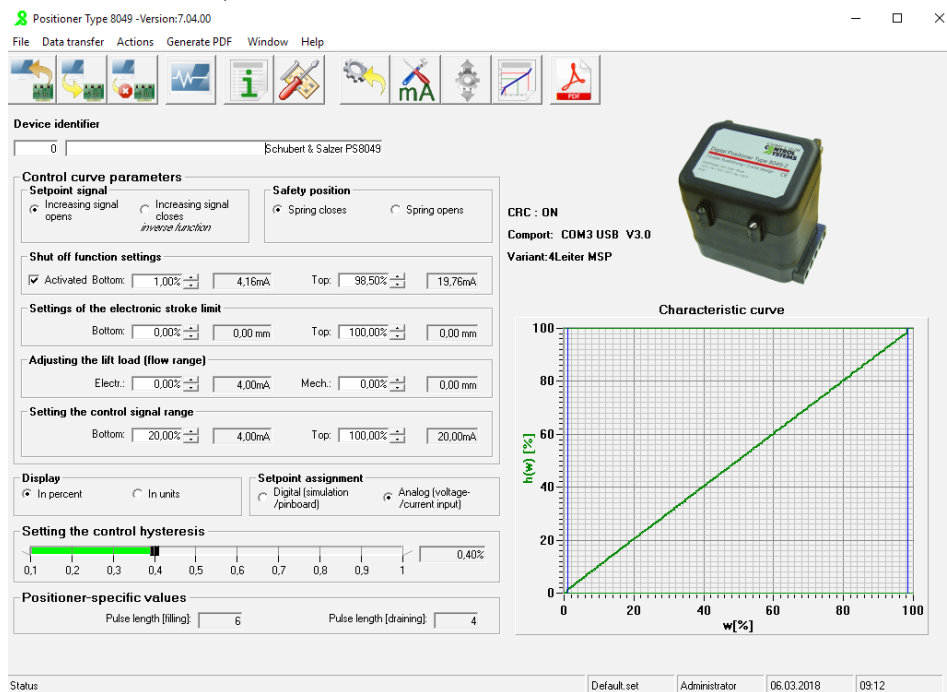
For quarter-turn actuators



Configuration-Software „DeviceConfig“

Setup-Parameters

Adjustment of control parameters (input signal, stroke limitation, closing function, control hysteresis, valve function, etc.)



Live-Monitor

The operating conditions of the positioner, can be viewed with the live monitor.



Configuration-Software „DeviceConfig“

Diagnostic data

Informations of valve stroke, running time, soft- and hardware-versions, achieved temperature- and stroke levels, error messages, number of cycles, operating hours...

Diagnosis

Base	Version information	Temperature- /way classes	Status / Error	Maintenance	Diagnosis																																																																		
<div style="display: flex; justify-content: space-between;"> <div style="width: 48%;"> <p>Way classes</p> <table border="1"> <thead> <tr> <th>Class</th> <th>Range</th> <th>No. hours</th> </tr> </thead> <tbody> <tr><td>W1:</td><td>0 / 10%</td><td>232</td></tr> <tr><td>W2:</td><td>11 / 20%</td><td>17</td></tr> <tr><td>W3:</td><td>21 / 30%</td><td>15</td></tr> <tr><td>W4:</td><td>31 / 40%</td><td>7</td></tr> <tr><td>W5:</td><td>41 / 50%</td><td>7</td></tr> <tr><td>W6:</td><td>51 / 60%</td><td>8</td></tr> <tr><td>W7:</td><td>61 / 70%</td><td>16</td></tr> <tr><td>W8:</td><td>71 / 80%</td><td>9</td></tr> <tr><td>W9:</td><td>81 / 90%</td><td>13</td></tr> <tr><td>W10:</td><td>91 / 100%</td><td>57</td></tr> </tbody> </table> </div> <div style="width: 48%;"> <p>Temperature classes</p> <table border="1"> <thead> <tr> <th>Class</th> <th>Range</th> <th>No. hours</th> </tr> </thead> <tbody> <tr><td>T1:</td><td>< -30 °C</td><td>0</td></tr> <tr><td>T2:</td><td>-30 / -15 °C</td><td>0</td></tr> <tr><td>T3:</td><td>-15 / 0 °C</td><td>0</td></tr> <tr><td>T4:</td><td>0 / 15 °C</td><td>0</td></tr> <tr><td>T5:</td><td>15 / 30 °C</td><td>190</td></tr> <tr><td>T6:</td><td>30 / 45 °C</td><td>331</td></tr> <tr><td>T7:</td><td>45 / 60 °C</td><td>1</td></tr> <tr><td>T8:</td><td>60 / 75 °C</td><td>0</td></tr> <tr><td>T9:</td><td>75 / 85 °C</td><td>0</td></tr> <tr><td>T10:</td><td>> 85 °C</td><td>0</td></tr> </tbody> </table> </div> </div>						Class	Range	No. hours	W1:	0 / 10%	232	W2:	11 / 20%	17	W3:	21 / 30%	15	W4:	31 / 40%	7	W5:	41 / 50%	7	W6:	51 / 60%	8	W7:	61 / 70%	16	W8:	71 / 80%	9	W9:	81 / 90%	13	W10:	91 / 100%	57	Class	Range	No. hours	T1:	< -30 °C	0	T2:	-30 / -15 °C	0	T3:	-15 / 0 °C	0	T4:	0 / 15 °C	0	T5:	15 / 30 °C	190	T6:	30 / 45 °C	331	T7:	45 / 60 °C	1	T8:	60 / 75 °C	0	T9:	75 / 85 °C	0	T10:	> 85 °C	0
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application example

Positioner 8049 top mounted on
GS-Control Valve Model 8021



Positioner 8049 top mounted on
Aseptic Right Angle Control Valve Model 6051
with stainless steel body

