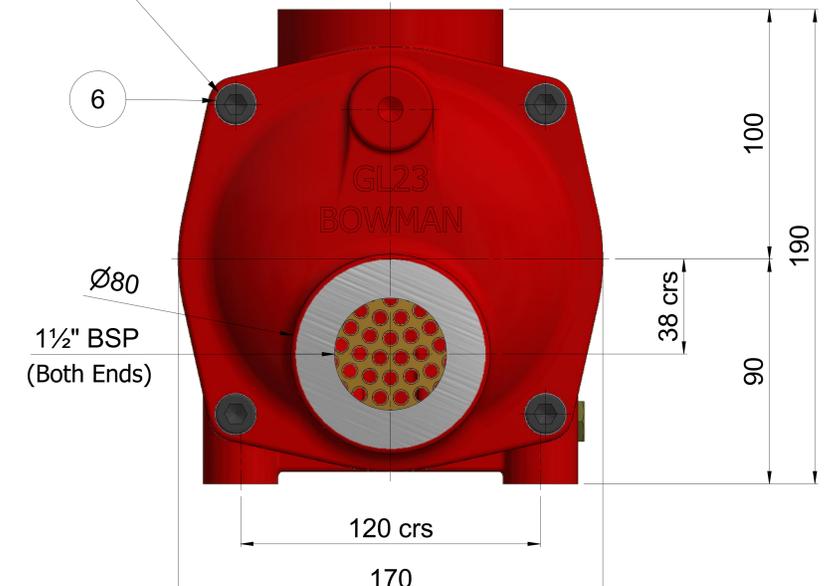
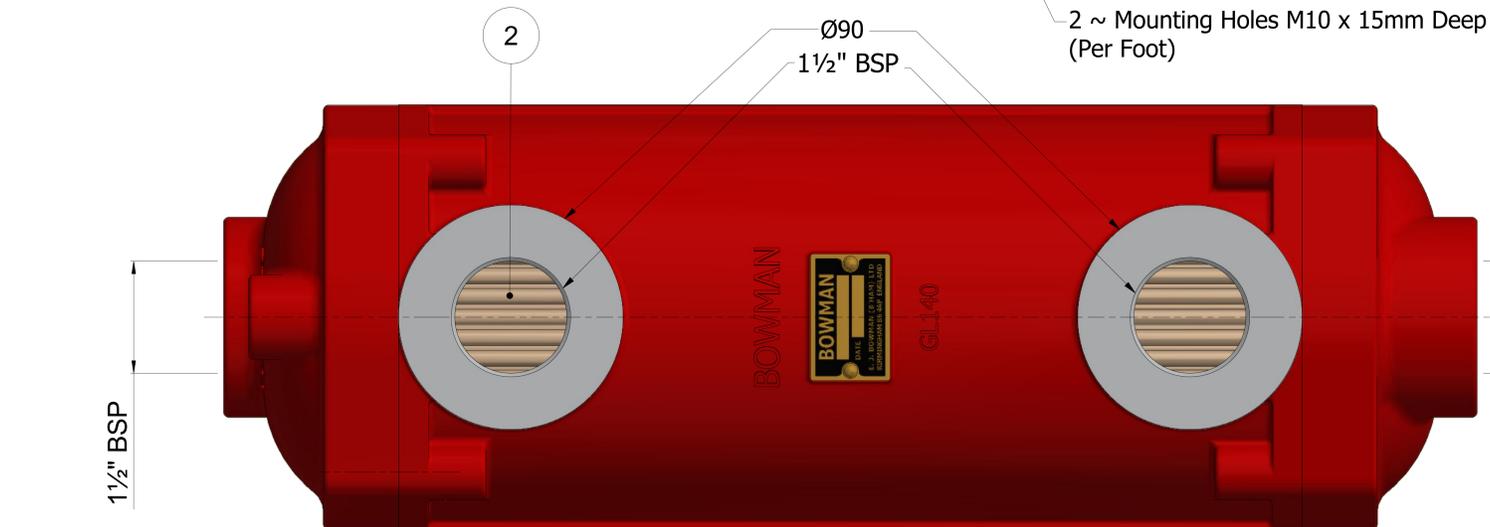


Stick On Label After Unit Has Been Painted
Atlas Copco Part Number - 9106-1608-61

4 ~ Socket Screws M10 x 40mm Long Each End, Removal Of These Will Enable The End Covers And Tube Stack To Be Removed. Screw Tightening Torque - 37Nm



A I C P N b



Testing Notes:

To Be Tested To QP8.5.1h Assembly & Test Procedure.
- Tube Side (Water) Tested To 53Bar (Hydrostatic)
- Shell Side (Oil) Tested To 30Bar (Pneumatic)

Max Tube Side Working Pressure: 35Bar
Max Tube Side Working Temperature: 140°C
Max Shell Side Working Pressure: 20Bar
Max Shell Side Working Temperature: 150°C

Test Date To Be Displayed On 'Stick On Label'

Material Notes:

Body (Shell): Cast Iron (Red Oxide Paint Finish)
Tube Stack: 70/30 Cupro-Nickel (Roller Expand)
End Covers: Cast Iron (Red Oxide Paint Finish)
Seals: Viton

Paint Finish: Grey Primer AKZO NOBEL As Specified By Atlas Copco
Paint Finish Note: Body (Oil) Connection Face Not To Be Painted
Label To Be Applied After Unit Has Been Painted

Bowman Part Number - GL140-3785-2RE
Unit Weight (Approximate) - 31Kg

Part No.	Drg No.	Qty	Description	Item	Material
3594	3594	1	NAME PLATE	8	Brass
915M	915	2	DRAIN PLUG - 1/4" BSP	7	Mild Steel
HS10X40DP	-	8	SOCKET SCREW - M10 x 40mm - Black Coated	6	Mild Steel
OS63VT	3297	2	'O' RING SEAL (BS1806 - SIZE 435)	5	Viton
GL023-4036CI	4036	1	GL23 END COVER - 1 1/2" BSP - Without Drain	4	Cast Iron
GL023-4036CI-DR	4036	1	GL23 END COVER - 1 1/2" BSP - With Drain	3	Cast Iron
5366-2TS4B	5366-2	1	TUBE STACK GL140 - Normal Flow (Roller Expand)	2	CN 70/30
GL015-3136NF-2CI6	3136CI	1	GL15 BODY (GL140) - Normal Flow - 1 1/2" BSP	1	Cast Iron