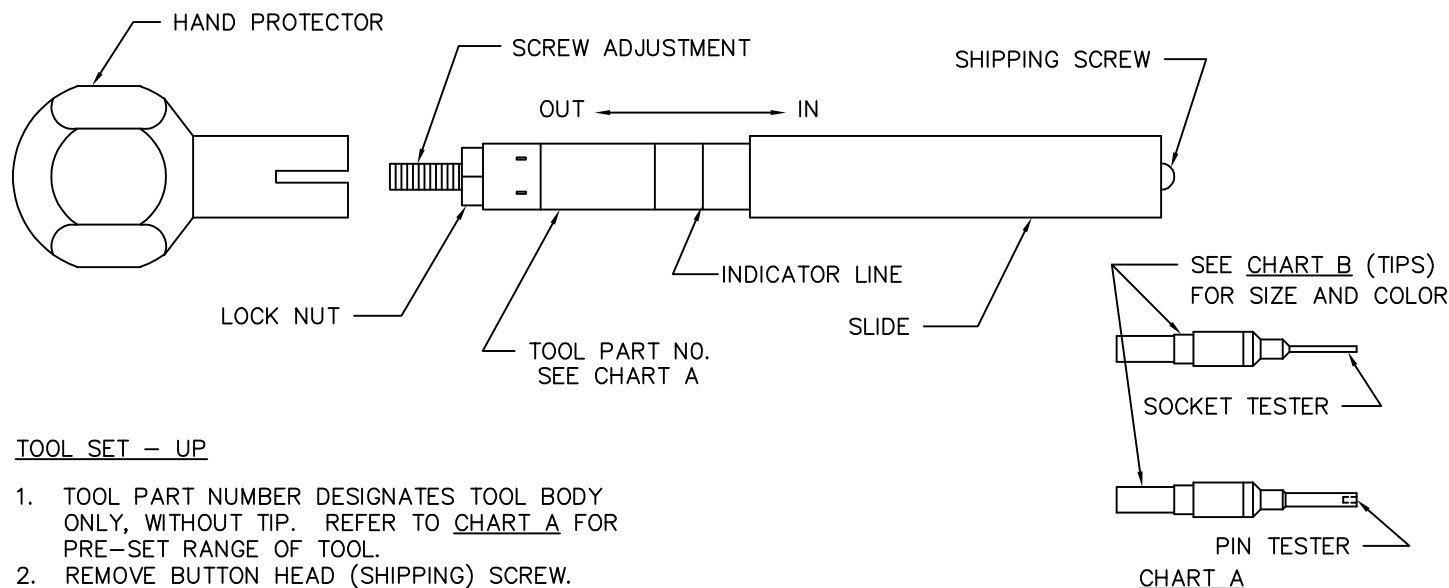


DANIELS HT250 CONTACT RETENTION TESTER ADJUSTABLE TOOL

**SEE REVERSE SIDE FOR IMPORTANT INFORMATION CONCERNING
LIMITED WARRANTY, AND LIMITATION OF LIABILITY.**



TOOL SET – UP

1. TOOL PART NUMBER DESIGNATES TOOL BODY ONLY, WITHOUT TIP. REFER TO CHART A FOR PRE-SET RANGE OF TOOL.
2. REMOVE BUTTON HEAD (SHIPPING) SCREW. SELECT APPROPRIATE TIP AND SCREW INTO TOOL BODY THROUGH SLIDE.

TOOL ADJUSTMENT

1. REMOVE HAND PROTECTOR, BACK OFF LOCK NUT AWAY FROM BODY OF TOOL TO ALLOW FREE MOVEMENT OF ADJUSTMENT SCREW.
2. SECURE TOOL IN RTCG-75A OR EQUIVALENT SETTING GAGE FOR PRECISE CALIBRATION. IF PRECISE CALIBRATION ISN'T REQUIRED, YOU CAN SET THE TOOL BY HOLDING THE TOOL FIRMLY BY HAND ON A SCALE OR OTHER WEIGHT INDICATING DEVICE, AND APPLY AXIAL FORCE UNTIL THE END OF THE SLIDE IS ALIGNED WITH THE INDICATOR LINE. NOTE READING OF FORCE ON GAGE (OR ACCURATE WEIGHT-SCALE).
3. ADJUST TOOL TO REQUIRED FORCE BY TURNING ADJUSTMENT SCREW WITH A SCREWDRIVER – CLOCKWISE TO INCREASE AND COUNTER CLOCKWISE TO DECREASE. WHEN REQUIRED VALUE IS ACHIEVED, TIGHTEN LOCK NUT FIRMLY WHILE MAINTAINING ALIGNMENT OF SLIDE AND INDICATOR LINE. TOOL IS NOW SET.
4. NOTE: INSPECTION STICKERS MAY BE USED TO SEAL HAND PROTECTOR ONTO TOOL BODY, IN ORDER TO SIGNAL ANY TAMPERING WITH THE ADJUSTMENT SCREW.

USE OF TOOL

1. TO TEST RETENTION OF SOCKET CONTACTS, USE THE SOCKET TESTER TIP WITH A PRESET TOOL. INSERT TESTER (PIN) INTO MATING END OF CONTACT. TOOL MUST BE IN A STRAIGHT LINE WITH CONTACT. FOR PIN CONTACTS, FIT PIN TESTER TO TOOL BODY AND PLACE OVER CONTACT AT THE MATING END.
2. APPLY PRESSURE TOWARD CONTACT UNTIL SLIDE ALIGNS WITH INDICATOR LINE. CONTACT SHOULD REMAIN IN PLACE.

TOOL P/N	RANGE (LBS.)
HT250-1	1.5 THRU 3.0
HT250-2	3.0 THRU 5.5
HT250-3	4.0 THRU 8.0
HT250-4	7.0 THRU 18.0
HT250-5	17.0 THRU 25.0
HT250-6	24.0 THRU 40.0
HT250-7	20.0 THRU 68.0

RTCG-75A

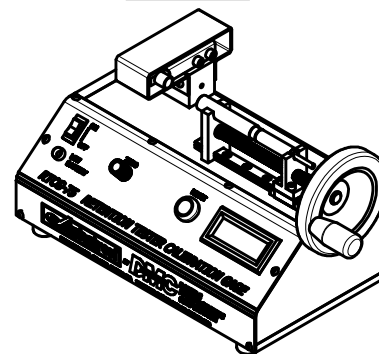


CHART B

REPLACEMENT TIPS – IDENTIFICATION			
(CONTACT) SIZE	COLOR CODE	SOCKET TESTER	PIN TESTER
8	RED	67-008-01	68-008-01
12	YELLOW	67-012-01	68-012-01
16	BLUE	67-016-01	68-016-01
20	RED	67-020-01	68-020-01
22, 22M, 22D	COPPER	67-022-01	68-022-01
23	BLACK	67-023-01	68-023-01
26	GREEN	67-026-01	68-026-01