

Carbide Dead Centres, Full Centre 60° without Draw-Off Thread

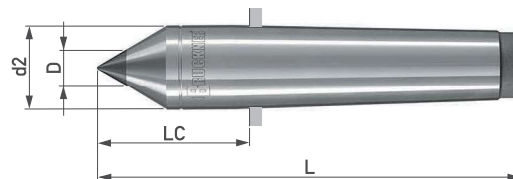


Form E – L – V

Out-of-roundness $\square \leq 0.8 \mu\text{m}$. Morse taper hardened for protection from damage. Quality features see page 54/55.

Form	Morse taper	ID.No.	D	d2	LC	L
E	1	2801H	7	12.2	26.5	80
	2	2802H	7	18	36	100
	3	2803H	11	24.1	44	125
	4	2804H	14	31.6	57.5	160
	5	2805H	18	44.7	70.5	200
	6	2806H	18	63.8	88	270

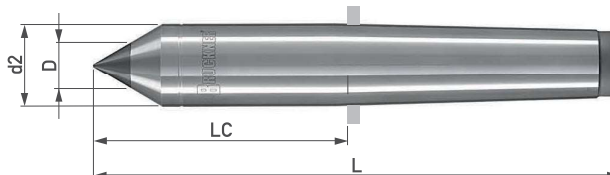
Form E
DIN 806 E



Form	Morse taper	ID.No.	D	d2	LC	L
L	2	2802.11-135	11	18	71	135
	2	2802.14	14	18	36	100
	3	2803.14	14	24.1	44	125
	3	2803.14-150	14	24.1	69	150
	4	2804.18	18	31.6	57.5	160
	4	2804.18-180	18	31.6	77.5	180
	4	2804.18-200	18	31.6	97.5	200
	5	2805.18-250	18	44.7	120.5	250
	6	2806.35	35	63.8	88	270

Form L

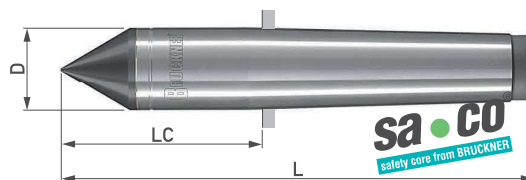
larger carbide diameter,
length to DIN and extended



Form	Morse taper	ID.No.	D	LC	L
V	*1	2801.12V-080	12	26.5	80
	*2	2802.18V-110	18	46	110
	2	2802.24V-110	24	46	110
	3	2803.24V-125	24.1	44	125
	3	2803.24V-150	24.1	69	150
	4	2804.32V-160	31.6	57.5	160
	4	2804.32V-180	31.6	77.5	180
	4	2804.32V-200	31.6	97.5	200
	5	2805.45V-200	44.7	70.5	200
	5	2805.45V-250	44.7	120.5	250
	**6	2806.64V-270	63.8	88	270

Form V

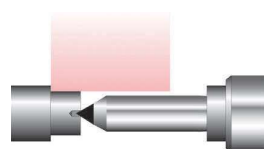
solid carbide point with safety core **sa•co**®,
length to DIN and extended



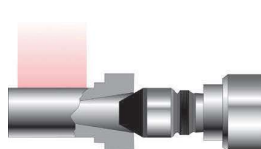
* without safety core, carbide brazed in tapered seating

** without safety core, carbide outer shell with base material core

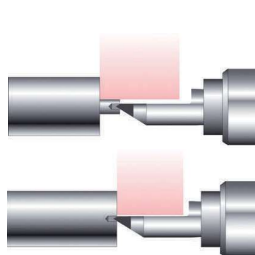
Your Grinding Task – Our Carbide-Tipped Centres



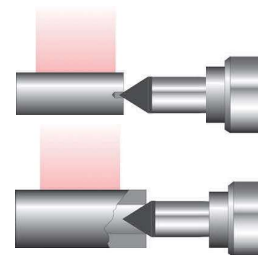
Short grinding length, wide
grinding wheel, extended
carbide centre
Form L



Larger centrebore, carbide
centre with large truncated
carbide body
Form Z, R, GR



Small diameter or short
grinding length or face
grinding. Extended carbide half
centre with extra small flat
height
Form HS, GHS, HV, GHV



Small to large centres.
Carbide centre with solid
carbide 60° point
Form V, GV