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# General Information

## Features

- For subplate mounting mounting pattern to DIN 24 340, form D, ISO 5781, CETOP-RP 121H,
- Three adjustment elements:
  - Rotary knob
  - Sleeve with hexagon and protective cap
  - Lockable rotary knob with scale
- Five Pressure settings
- Optional check valve

## General

XCG-2V-10 pressure valves are pilot operated pressure reducing valves, which are controlled from the secondary circuit.

They basically consist of main valve (1) with main spool insert (3) and pilot valve (2) with pressure adjustment element.

At rest, the valves are open, fluid can freely pass from port B to port A via the main spool insert (3).

Pressure present in port A acts upon the bottom side of the main spool. At the same time there is pressure acting on the ball (6) in the

pilot valve (2) via the orifice (4) on the spring-loaded side of the main piston (3) and via the port (5). Pressure from port A is also acting on the ball (6) via the orifice (7), control line (8), check valve (9) and orifice (10). According to setting of spring (11), pressure builds up in front of the ball (6), in port (5) and in spring chamber (12), holding the control piston (13) in the open position. Fluid can freely flow from port B to port A via main spool insert (3), until the pressure in port A exceeds the value set at spring (11) and opens the ball (6). The control piston (13) moves to closing position.

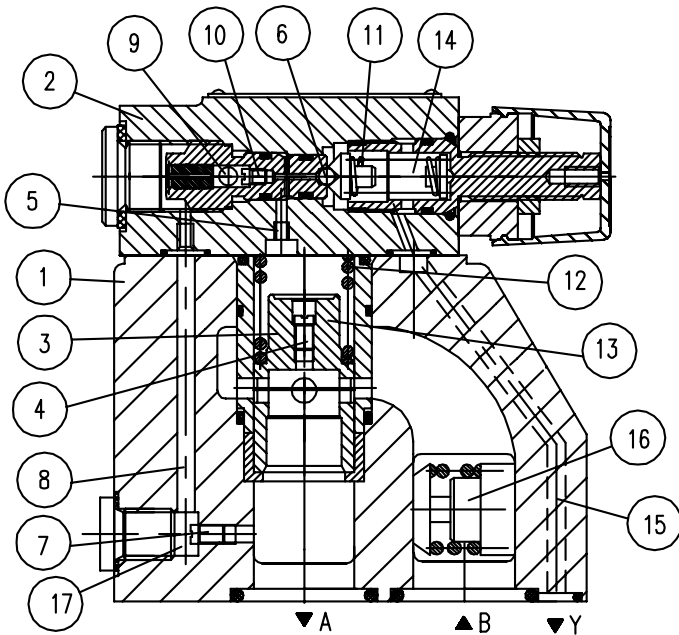
The desired reduced pressure is achieved, when

a balance between the pressure in port A and the pressure set at spring (11) is reached.

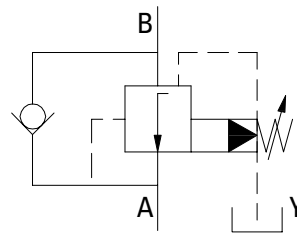
Pilot oil drain from spring chamber (14) to tank takes place externally via control line (15).

Free return flow from port A to B can be achieved by installing an optional check valve (16).

A pressure gauge connection (17) allows the reduced pressure in port A to be monitored

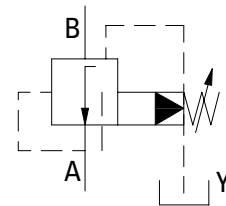


## Functional Symbols



**XCG**

(with check valve)

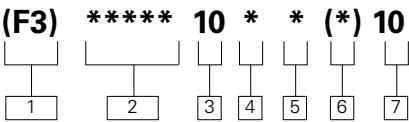


**XG**

(without check valve)



Series X(C)G2V-10  
Model Code



<div>1</div> <div>Seal Options</div> <div>Blank – Nitrile, for Mineral oil Anti-wear hydraulic oil (class L-HFC), Water glycol (class L-HFC) F3 – Fluorocarbon seals, for Phosphate Ester (class L_HFD)</div>	<div>2</div> <div>Two stage reducing valve, Gasket mounted, 350 bar rated</div> <div>XCG2V – With reverse flow check XG2V – Without reverse flow check</div>	<div>4</div> <div>Pressure Range</div> <div>B – 50 bar C – 100 bar F – 200 bar G – 315 bar</div>	<div>6</div> <div>External port thread</div> <div>F – Metric B – BSP</div>
<div>3</div> <div>Size</div> <div>ISO6264-10 NFPA/ANSI R10 10 - Cetop 10</div>	<div>5</div> <div>Adjustment</div> <div>W – Wrench and cover H – Knob K – Lockable knob</div>	<div>7</div> <div>Design Number</div> <div>10</div>	



# Series X(C)G2V-10

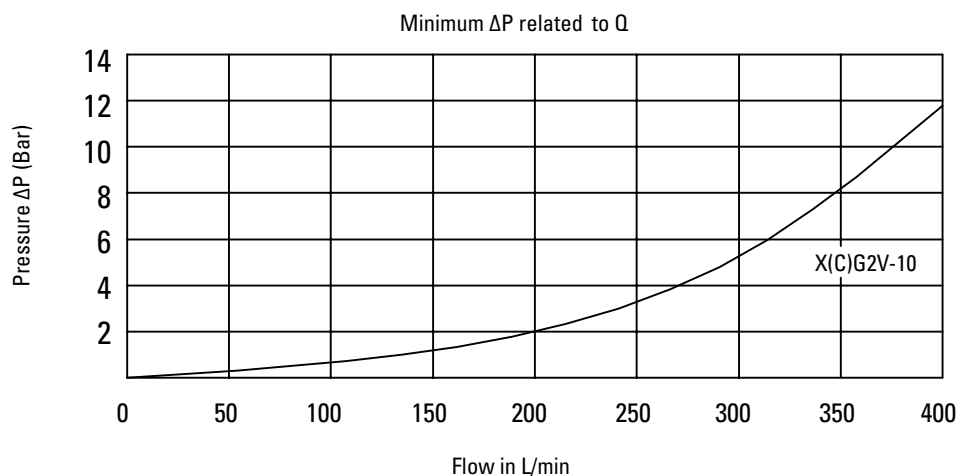
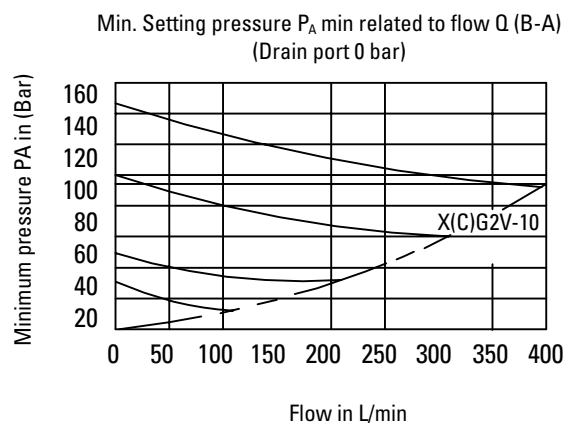
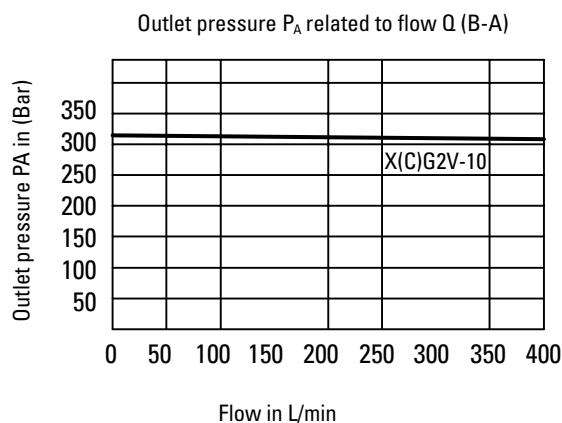
## Technical Data

### Hydraulic Technical Data

<b>Inlet pressure, port B</b>	up to 315 bar
<b>Outlet pressure, port A</b>	10 to 315 bar
<b>Drain, port Y</b>	up to 315 bar
<b>Maximum Flow</b>	400 L/min.
<b>Fluid</b>	Fluid Mineral oils to (HL, HLP) DIN 51 524; Phosphate ester (HFD-R)
<b>Fluid temperature range (°C)</b>	-30 up to + 80 (with Nitrile seals) -20 to + 80 (with Fluorocarbon seals)
<b>Fluid Viscosity range (mm²/s)</b>	10 to 800
<b>Fluid Cleanliness Level</b>	ISO 19/17/14

## Flow Curves

(measured at  $\nu = 41$   
mm²/s and  $t = 50^\circ\text{C}$ )



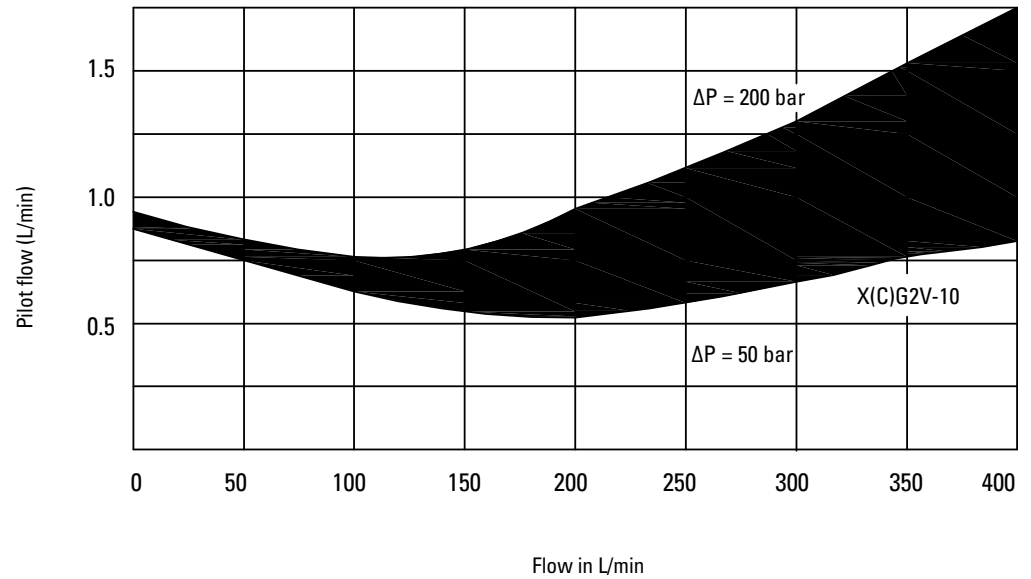


## Series X(C) G2V-10

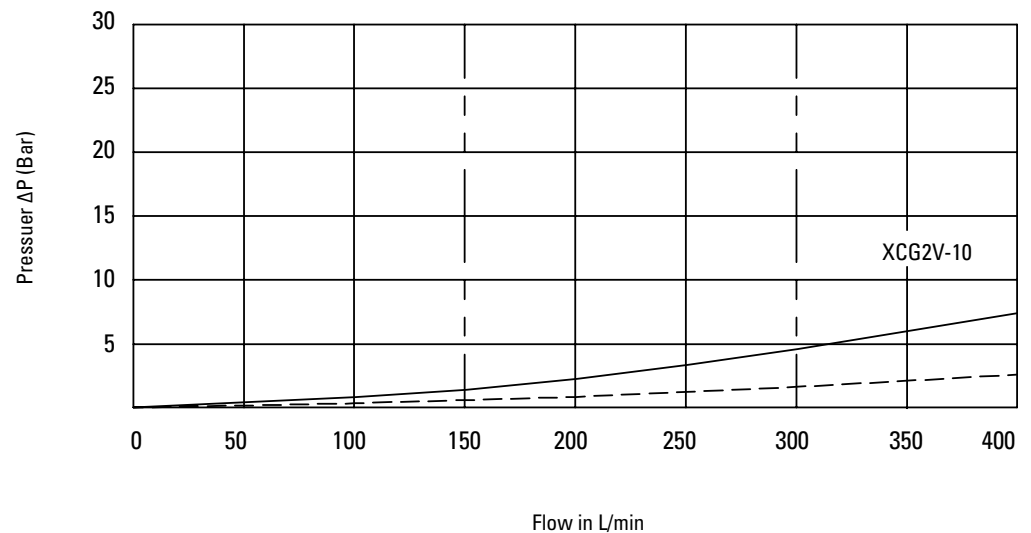
### Flow Curves

(measured at  $\nu = 41$   
 $\text{mm}^2/\text{s}$  and  $t = 50^\circ\text{C}$ )

Pilot flow related to flow (B-A) and to pressure  $\Delta P$



Pressure drop across check valve for reverse flow



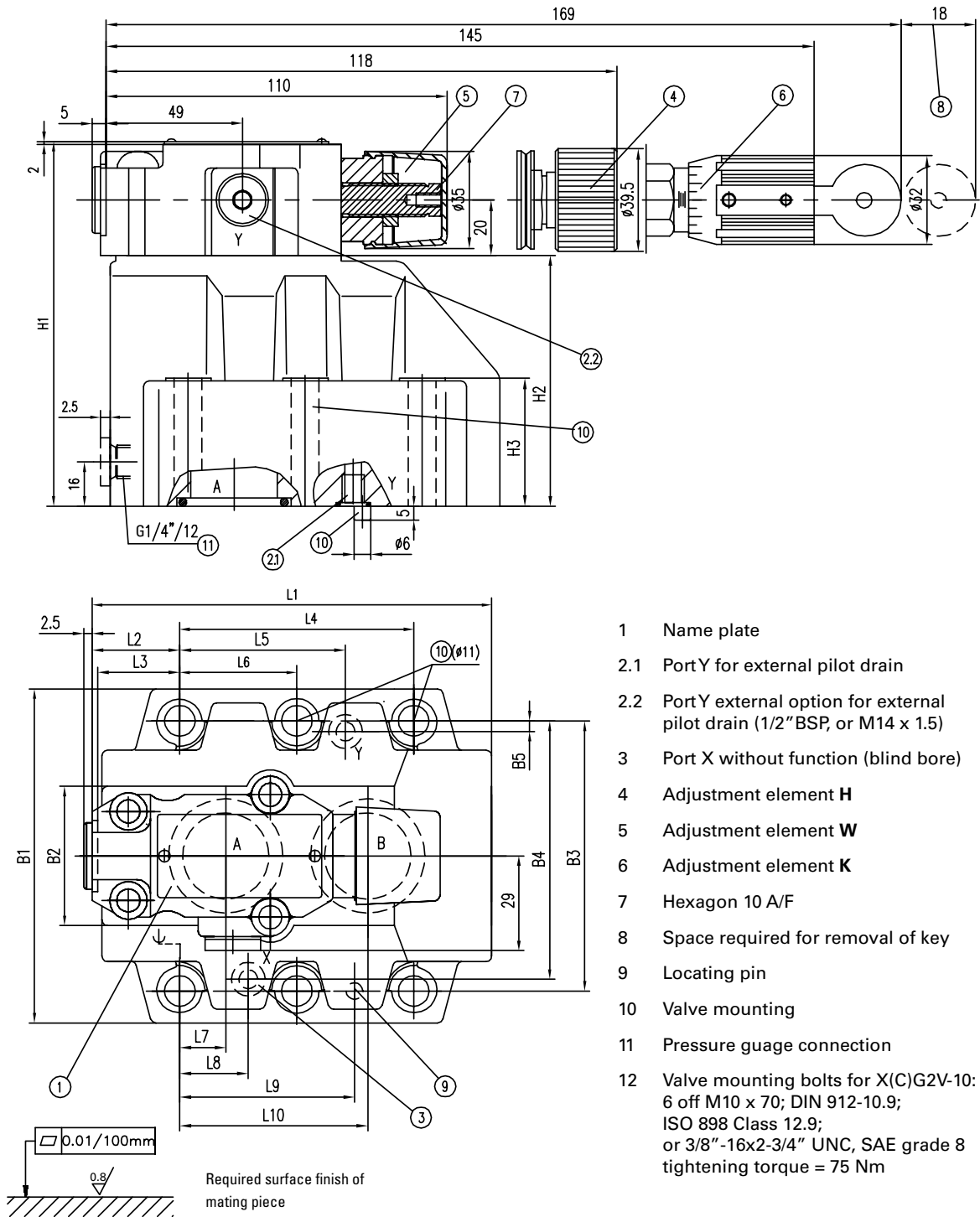
————  $\Delta P$  of reverse flow with main stage closed

-----  $\Delta P$  of reverse flow with main stage fully open



# Series X(C)G2V-10

Dimensions mm (inch)



Size	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10	B1	B2	B3	B4	B5	H1	H2	H3	O-ring(port A, B),	O-ring(port X, Y)
10	145	33	29.8	84.2	59.5	42.1	16.7	24.6	62.7	67.5	120	76	96.8	92.8	3.8	130	110	46	34.52x3.53	9.25x1.78



## Application Notes

1. The fluid must be filtered. The required fluid cleanliness level is ISO 19/17/14.
2. Surface finish of mating piece is required to 0.01/100mm.
3. Interface Seal Kit # for X(C)G2V-10  
02-412610, Nitrile  
02-412609, Fluorocarbon
4. Bolt kit for X(C)G2V-10  
(6) M10x70 mm  
(6) 3/8"-16x2-3/4" UNC,  
MA=430Nm (317 lb-ft)
5. Mounting bolts must be to DIN 912-10.9 class, or Class 12.9 (ISO 898), or SAE Grade 8.

## Released Part Numbers

Assembly Number	Model Code
<b>02-412641</b>	<b>XCG2V-10CW-B-10</b>
02-412642	F3-XCG2V-10CW-B-10
<b>02-412643</b>	<b>XCG2V-10FW-B-10</b>
02-412644	XG2V-10FW-B-10
02-412645	F3-XCG2V-10FW-B-10
02-412646	XCG2V-10GW-B-10
02-412647	XCG2V-10BW-B-10
02-412648	F3-XCG2V-10BW-B-10

**Bold items have better lead-time**