

MEDENUS



Gas Pressure Regulation



Gas Pressure Regulator RS 254 / RS 255

Product information

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ATTENTION

Observe the following publications in relation to installation, start-up and maintenance:
 DVGW - work sheets G 491 and G 600
 Operating and Maintenance Instructions RS 254 / 255

List of abbreviations and formula symbols

AC	Accuracy class	$p_{ds\ o}$	Upper SSV response pressure	$W_{ds\ o}$	Upper spring adjustment range (SSV)
AG_o	Upper response pressure group	$p_{ds\ u}$	Lower SSV response pressure		
		$p_{f,max}$	Maximum closing pressure	$W_{ds\ u}$	Lower spring adjustment range (SSV)
AG_u	Lower response pressure group	PS	Maximum allowable pressure		
		p_u	Inlet pressure	Δp	Pressure difference from inlet pressure to outlet pressure
BV	Breather valve	Q_n	Standard volumetric flow rate		
GPR	Gas pressure regulator	RE	Diaphragm assembly		
HDS	High-pressure spindle	RSD2	Throttle valve	Δp_{wo}	Min. re-engagement difference between upper response pressure and normal operating pressure
K_G	Valve flow rate coefficient	SSV	Safety shut-off valve		
p	Pressure	SRV	Safety relief valve		
p_d	Outlet pressure	SG	Closing pressure group		
p_{df}	SRV closing pressure	t_{Gas}	Gas inlet temperature	Δp_{wu}	Min. re-engagement difference between lower response pressure and normal operating pressure
p_{do}	SRV opening pressure	VS	Valve seat		
p_{ds}	Setpoint of the response pressure	w_d	Outlet gas velocity		
		w_u	Inlet gas velocity		
*) K_G value for natural gas				ρ_n	Gas density

Application, Characteristics, Technical Data

Application

Gas pressure regulator (GDR), direct-acting (operating without auxiliary power), for systems acc. to DVGW work sheet G 491 (A) and G 600 (A) (TRGI).

Particularly suitable for dynamic regulation sections (e.g. gas fireplaces, gas pressure regulating systems of gas distributors, industrial plants, burner circuits, gas motor operation).

Can be used as an equipment component on gas consumption facilities as defined in Regulation (EU) 2016/426.

Can be used for the gases defined in DVGW work sheet G 260 / G 262 and neutral non-aggressive gases.

(other gases on request)

Characteristics

- Integral pressure-tight model (IS)
- Gas pressure regulator with integrated SSV
- Easy maintenance through replaceable SSV functional units (modular design)
- SSV in either functional class A (with diaphragm rupture protection) or B (without diaphragm rupture protection)
- Open-air model

Type of models / Options (see pages 12-13)

- Diaphragm assembly optionally with safety diaphragm
- Diaphragm assembly and SSV optionally with breather valve
- With noise reduction
- With throttle valve (RSD2) for impulse line of the regulator
- Without SSV
- With electric position indicator SSV "Closed" via inductive proximity initiator or via Reed contact
- With SSV electromagnetic remote release when power is applied or in case of power failure
- With SSV manual release
- Oxygen model ($p_u \leq 10$ bar)
- Hydrogen model
- Coating with epoxy resin in RAL colors

	Diaphragm assembly						
Accuracy class AC and closing pressure group SG at the outlet pressure range p_d	205	275	275-2	330	385	390	485
18 mbar to 100 mbar				10 / 20	10 / 20	10 / 20	5 / 10
90 mbar to 500 mbar		5 / 10					
100 mbar to 500 mbar				5 / 10	5 / 10	5 / 10	5 / 10
350 mbar to 500 mbar			10 / 20				
500 mbar to 1,000 mbar	10 / 20						
> 500 mbar		2.5 / 10	5 / 10	2.5 / 10	2.5 / 10	2.5 / 10	
> 1,000 mbar	5 / 10						

Safety shut-off valve

Lower response pressure AG_u in the command area w_{dsu}	AG_u	Upper response pressure group AG_o in the command area w_{dso}	AG_o
10 mbar to 30 mbar	20	50 mbar to 100 mbar	10
> 30 mbar to 50 mbar	10	> 100 mbar to 500 mbar	5
> 50 mbar	5	> 500 mbar	2.5

Technical data

Type	RS 254 / RS 255
Model	Integral pressure-tight (IS)
Max. allowable pressure PS	16 bar
Nominal width	RS 254: DN 25, DN 50, DN 80, DN 100, DN 150, DN 200 RS 255: DN 50, DN 80, DN 100
Connection type	DIN EN 1092 flanges PN 16 / ASME - B16.5 flanges Class 150 RF
Material Housing / actuator housing/ Control device housing	Al cast alloy DIN EN 1706-AC-42100 ST6
Corrosivity category C1 to C5-I C5-M	DIN EN ISO 12944-2 without additional coatings an epoxy resin coating is recommended (see page 13)
Temperature range, Class 2 (operating/ambient temperature)	-20°C to +60°C
Closing pressure zone group	SZ 2.5
Function, strength, and tightness CE mark to PED/ PIN number	DIN EN 334 and DIN EN 14382 CE-0085-AQ0882 / CE-0085-AQ0883
Ex-protection	When used according to the designated use, the mechanical equipment does not have a potential ignition source of its own and are therefore not marked according to the ATEX guidelines. An internal assessment of the ignition hazard has been performed based on the standards DIN EN 1127-1 and DIN EN ISO 80079-36.

Preferred installation position

The gas pressure regulators RS 254 / 255 shall be installed in the pipeline preferably in horizontal position. For all nominal widths, the direction of flow is indicated by an arrow on the housing.



Other installation positions
only after consultation with
Medenus GmbH.

Note: Observe the following documents in relation to installation, start-up, and maintenance:

- DVGW - work sheets G 491 and G 600
- Operating and Maintenance Instructions RS 254 / 255



Structure and function

The spring-loaded gas pressure regulator RS 254 / 255 has the function of keeping the outlet pressure of a gaseous medium constant within allowable limit values (AC), independently of the effect of interferences, such as changes in the inlet pressure and/or in the gas tap, in the connected regulation section on the outlet side. The gas pressure regulator is composed of the actuator housing and the “diaphragm assembly plus actuator” and “SSV”.

The actuator housing can be provided with different valve seat diameters per nominal width. The gas pressure regulators are pre-pressure-compensated and can, if required, be equipped with noise reduction.

The gas flows through the actuator housing in the direction of the arrow. The external measurement line port is used to pass the outlet pressure to be regulated to the bottom of the main diaphragm of the diaphragm assembly which compares the actual value with the control variable defined by the force of the setpoint spring. The setpoint required in each case is set via the setting screw. Any deviation from the setpoint is transmitted by the screw spindle to the actuator, which is adjusted such that the actual value is adjusted to the setpoint. In case of zero tap, the actuator will close tight, causing the closing pressure to be established.

Optionally, the diaphragm assembly can be equipped with a safety diaphragm or a breather valve BV. In the model with safety diaphragm, the safety diaphragm is located above the main diaphragm. When the main diaphragm is damaged, the safety diaphragm makes contact with the top cover of the diaphragm assembly and limits any inadmissible escape of gas into the surrounding atmosphere to a maximum of 30l/h (air).

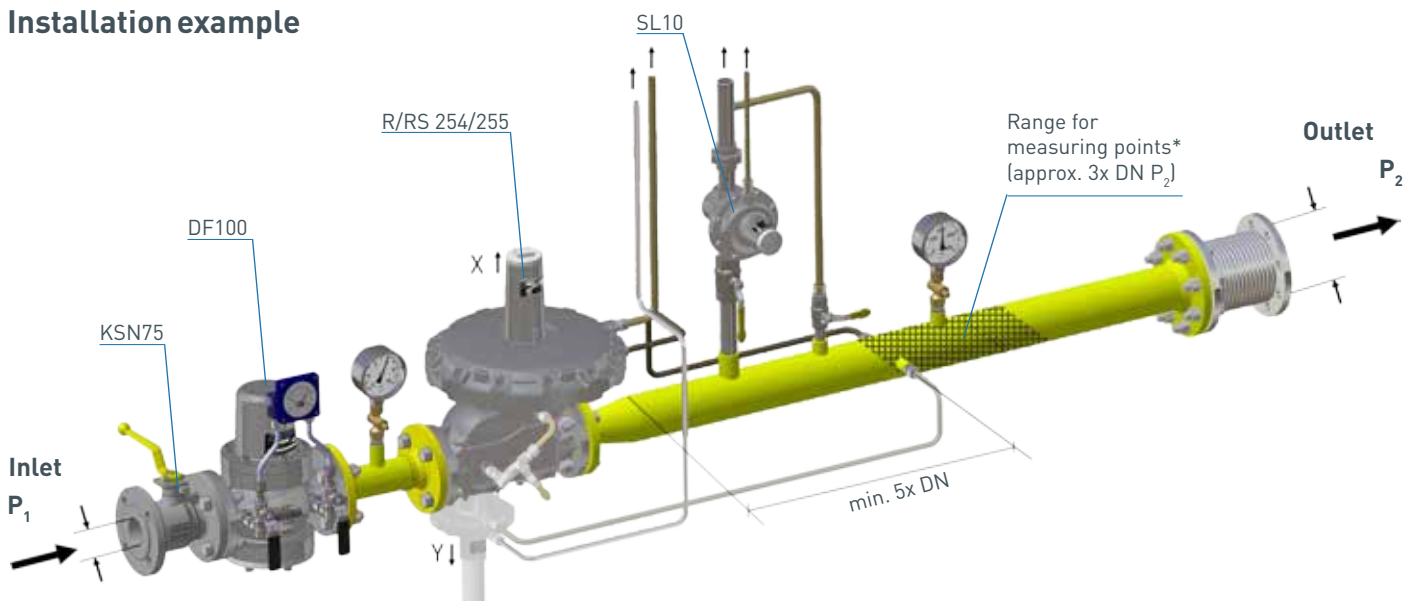
In case of inadmissible overpressure or lack of gas in the regulation section, the actuator of the safety shut-off valve arranged in the same housing on the inlet side will shut off the gas flow. To this end, the outlet pressure to be monitored is passed on to the SSV via a separate measurement line. As a function of the change in pressure, the diaphragm in the SSV is raised or lowered. When the outlet pressure in the regulation section exceeds or falls below a certain response pressure, the switch socket connected to the SSV diaphragm will move to the corresponding disengaging position, the balls of the engaging mechanism will release the SSV screw spindle, and the closing spring will press the SSV valve plate against the valve seat. The SSV actuator shuts off the gas flow gas-tight.

The SSV can only be opened by hand and engaged in the open position. To do so, the outlet pressure at the measuring point must be lowered by at least the re-engaging differential amount (Δp_w) below the upper response pressure ($p_{ds\ o}$) or raised above the lower response pressure ($p_{ds\ u}$). Moreover, the pressure in the red range of the actuator housing must be equalized via the bypass valve.

The SSV can, except where otherwise stipulated in specific national legislation, be used in either functional class A (with diaphragm rupture protection) or B (without diaphragm rupture protection).

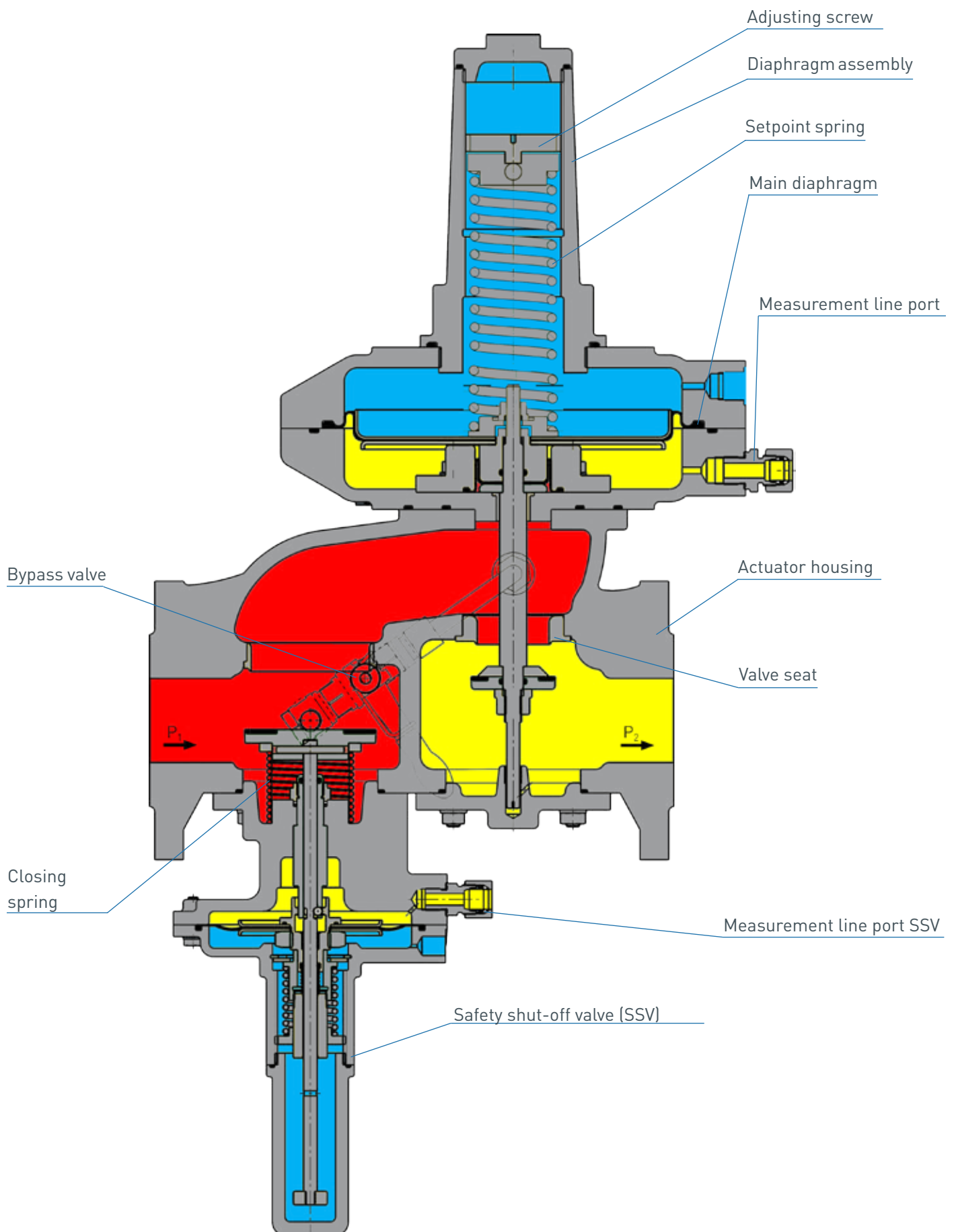
There is also the option of using a remote display for the SSV position “CLOSED”, a breather valve BV, and a manual and remote release when power is applied or in case of power failure.

Installation example



*) Recommended max. velocity at the measurement line port 25 m/s

Sectional view



K_g value and diaphragm assemblies

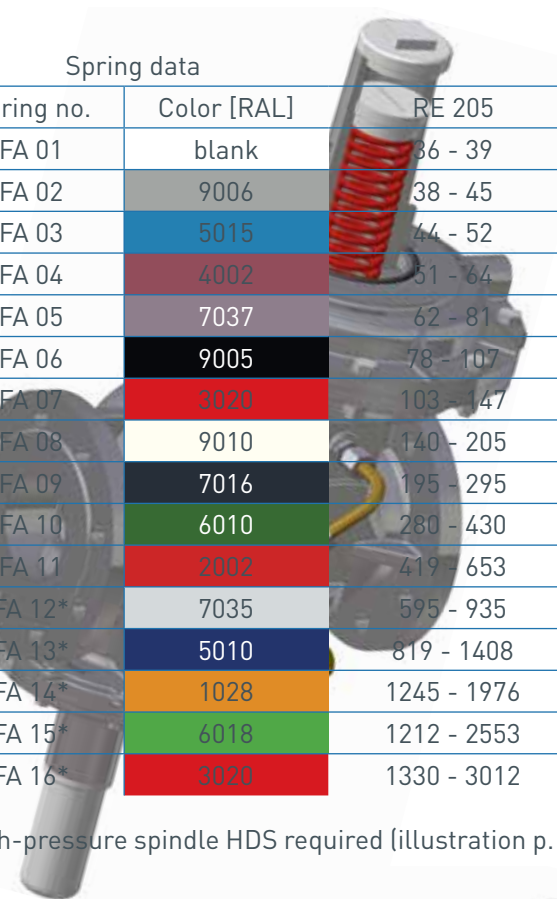
(K_g value for natural gas: d = 0.64 (ρ_n = 0.83 kg/m³), t_u = 15° C)

	RS 254						RS 255		
Nominal width	DN 25	DN 50	DN 80	DN 100	DN 150	DN 200	DN 50	DN 80	DN 100
Diaphragm assembly Ø	205	205	205	205	275-2	275-2	205	275-2	275-2
Valve seat Ø	330	330	275	275	385	385	275	385	385
17.5 mm	200	220							
27.5 mm	420	500	550	600			550		
32.5 mm		750	850	900			750	750	
42.5 mm			1,450	1,500	1,600		1,250	1,500	1,500
52.5 mm				1,800	2,000		1,700	1,800	1,850
65.0 mm					3,500			2,600	3,200
85.0 mm					4,600			3,500	4,300
95.0 mm					5,800	6,100			4,800
115.0 mm						8,950			
Connection type	DIN EN 1092 - PN16								
	ASME B 16.5 - Class 150								

RE - Diaphragm assembly

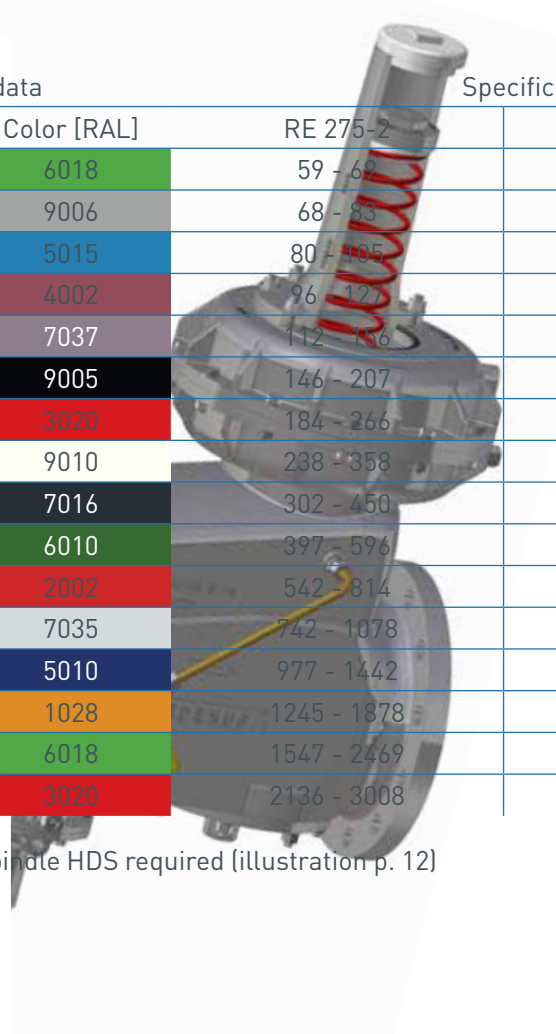
Regulator type	Nominal width	Diaphragm assembly	Standard / outlet pressure ranges [mbar]	Outlet pressure range with high-pressure spindle HDS [mbar] (illustration with HDS on p. 12)
RS254	DN 25	RE 330	18 - 250	200 - 650
		RE 205	200 - 750	600 - 3,000
	DN 50	RE 330	18 - 250	200 - 650
		RE 205	200 - 750	750 - 3,000
	DN 80	RE 390	18 - 140	130 - 450
		RE 275	130 - 400	400 - 1,100
		RE 205	400 - 750	750 - 3,000
	DN 100	RE 390	18 - 140	130 - 450
		RE 275	130 - 400	400 - 1,100
		RE 205	400 - 750	750 - 3,000
	DN 150	RE 485	18 - 200	150 - 350
		RE 385	150 - 380	350 - 850
		RE 275-2	350 - 850	850 - 3,000
	DN 200	RE 485	18 - 200	150 - 350
		RE 385	150 - 380	350 - 850
		RE 275-2	350 - 850	850 - 3,000
RS255	DN 50	RE 390	18 - 140	130 - 450
		RE 275	130 - 400	400 - 1,100
		RE 205	400 - 750	750 - 3,000
	DN 80	RE 385	150 - 380	350 - 850
		RE 275-2	350 - 850	850 - 3,000
	DN 100	RE 485	18 - 200	150 - 350
		RE 385	150 - 380	350 - 850
		RE 275-2	350 - 850	850 - 3,000

Diaphragm assembly setpoint spring table



Spring data		Specific command range W_{ds} [mbar]			
Spring no.	Color [RAL]	RE 205	RE 275	RE 330	RE 390
FA 01	blank	36 - 39	23 - 25	10 - 12	8 - 10
FA 02	9006	38 - 45	24 - 28	11 - 13	9 - 12
FA 03	5015	44 - 52	27 - 31	14 - 18	11 - 13
FA 04	4002	51 - 64	30 - 37	17 - 22	12 - 15
FA 05	7037	62 - 81	35 - 46	21 - 29	14 - 19
FA 06	9005	78 - 107	43 - 59	28 - 39	18 - 24
FA 07	3020	103 - 147	55 - 80	38 - 54	23 - 32
FA 08	9010	140 - 205	73 - 110	53 - 77	31 - 45
FA 09	7016	195 - 295	100 - 156	76 - 111	42 - 64
FA 10	6010	280 - 430	141 - 225	110 - 166	59 - 94
FA 11	2002	419 - 653	208 - 339	165 - 250	88 - 142
FA 12*	7035	595 - 935	293 - 484	239 - 361	124 - 203
FA 13*	5010	819 - 1408	436 - 726	360 - 650	185 - 305
FA 14*	1028	1245 - 1976	607 - 1017	-	258 - 450
FA 15*	6018	1212 - 2553	699 - 1333	-	-
FA 16*	3020	1330 - 3012	785 - 1580	-	-

* High-pressure spindle HDS required (illustration p. 12)



Spring data		Specific command range W_{ds} [mbar]		
Spring no.	Color [RAL]	RE 275-2	RE 385-2	RE 485
FB 701	6018	59 - 69	31 - 35	19 - 22
FB 702	9006	68 - 83	34 - 41	21 - 25
FB 703	5015	80 - 105	40 - 51	24 - 31
FB 704	4002	96 - 127	50 - 61	28 - 36
FB 705	7037	112 - 156	60 - 77	33 - 44
FB 706	9005	146 - 207	76 - 100	41 - 56
FB 707	3020	184 - 266	98 - 127	51 - 71
FB 708	9010	238 - 358	125 - 167	65 - 94
FB 709	7016	302 - 450	165 - 215	82 - 118
FB 710	6010	397 - 596	212 - 285	105 - 155
FB 711	2002	542 - 814	280 - 390	140 - 209
FB 712*	7035	742 - 1078	385 - 520	188 - 275
FB 713*	5010	977 - 1442	515 - 671	246 - 350
FB 714*	1028	1245 - 1878	661 - 850	-
FB 715*	6018	1547 - 2469	-	-
FB 716*	3020	2136 - 3008	-	-

* High-pressure spindle HDS required (illustration p. 12)

SSV setpoint spring table - control device

RS 254: DN 25 - 100 / RS 255: DN 50 - 80									
small ball lock									
ND**					MD**				
to $W_{ds\ o}$ 200mbar					to $W_{ds\ o}$ 300mbar				
Spring data		Lower response pressure		Upper response pressure		Lower response pressure		Upper response pressure	
Feder Nr.	Farbe [RAL]	$W_{ds\ u}$ [mbar]	Δp_{wu} [mbar]	$W_{ds\ o}$ [mbar]	Δp_{wo}^{**} [mbar]	$W_{ds\ u}$ [mbar]	Δp_{wu} [mbar]	$W_{ds\ o}$ [mbar]	Δp_{wo}^{**} [mbar]
FE 900	1028								
FE 901 VA	2002								
FE 902 VA	6010	3 - 7	15			0 - 12*	40		
FE 903	5015	5 - 9	15			4 - 14	40		
FE 904 VA	9005	7 - 13	15			8 - 18	40		
FE 905 VA	9010	13 - 25	15			18 - 42	40		
FE 906	4002					48 - 70	40		
FD 910	1028							35 - 45	40
FD 911	2002			25 - 33	15			45 - 80	40
FD 912	6010			33 - 56	15			70 - 120	40
FD 913	5015			54 - 85	15			100 - 170	40
FD 914	9005			85 - 119	15			140 - 230	40
FD 915	9010			100 - 176	15			210 - 300	40
FD 916	3020			152 - 200	15				
FD 917	5010								
FD 918	9006								
FD 919	4002								

RS 254: DN 25 - 100 / RS 255: DN 50 - 80									
small ball lock									
MD-R**					HD**				
to $W_{ds\ o}$ 3500mbar					to $W_{ds\ o}$ 16000mbar				
Spring data		Lower response pressure		Upper response pressure		Lower response pressure		Upper response pressure	
Feder Nr.	Farbe [RAL]	$W_{ds\ u}$ [mbar]	Δp_{wu} [mbar]	$W_{ds\ o}$ [mbar]	Δp_{wo}^{**} [mbar]	$W_{ds\ u}$ [mbar]	Δp_{wu} [mbar]	$W_{ds\ o}$ [mbar]	Δp_{wo}^{**} [mbar]
FE 900	1028								
FE 901 VA	2002					20 - 120*	500		
FE 902 VA	6010	24 - 74	90			120 - 310*	500		
FE 903	5015	36 - 78	90			160 - 316	500		
FE 904 VA	9005	58 - 110	90			200 - 400	500		
FE 905 VA	9010	110 - 160	90			416 - 650	500		
FE 906	4002	162 - 250	90			560 - 940	500		
FD 910	1028			100 - 135	50				
FD 911	2002			130 - 250	50				
FD 912	6010			220 - 360	50				
FD 913	5015			320 - 510	50				
FD 914	9005			440 - 700	50				
FD 915	9010			630 - 1130	50			2200 - 4000	300
FD 916	3020			1060 - 1750	50			3400 - 4750	300
FD 917	5010			1420 - 2520	50			4700 - 7400	300
FD 918	9006			1850 - 3200	50			7200 - 12100	300
FD 919	4002			2800 - 3500	50			11700 - 16000	300

RS 254: DN 150 - 200 / RS 255: DN 100									
large ball lock									
ND**					MD**				
to $W_{ds\ o}$ 200mbar					to $W_{ds\ o}$ 300mbar				
Spring data		Lower response pressure		Upper response pressure		Lower response pressure		Upper response pressure	
Feder Nr.	Farbe [RAL]	$W_{ds\ u}$ [mbar]	Δp_{wu} [mbar]	$W_{ds\ o}$ [mbar]	Δp_{wo} [mbar]	$W_{ds\ u}$ [mbar]	Δp_{wu} [mbar]	$W_{ds\ o}$ [mbar]	Δp_{wo} [mbar]
FM 400	1028	3 - 25	20			10 - 40*	30		
FM 402	6010					35 - 115	30		
FM 404	9005					60 - 245	30		
FL 411	2002			45 - 81	20				
FL 412	6010			62 - 111	20			40 - 180	50
FL 413	5015			100 - 200	20			70 - 300	50
FL 415	9010								
FL 417	4010								

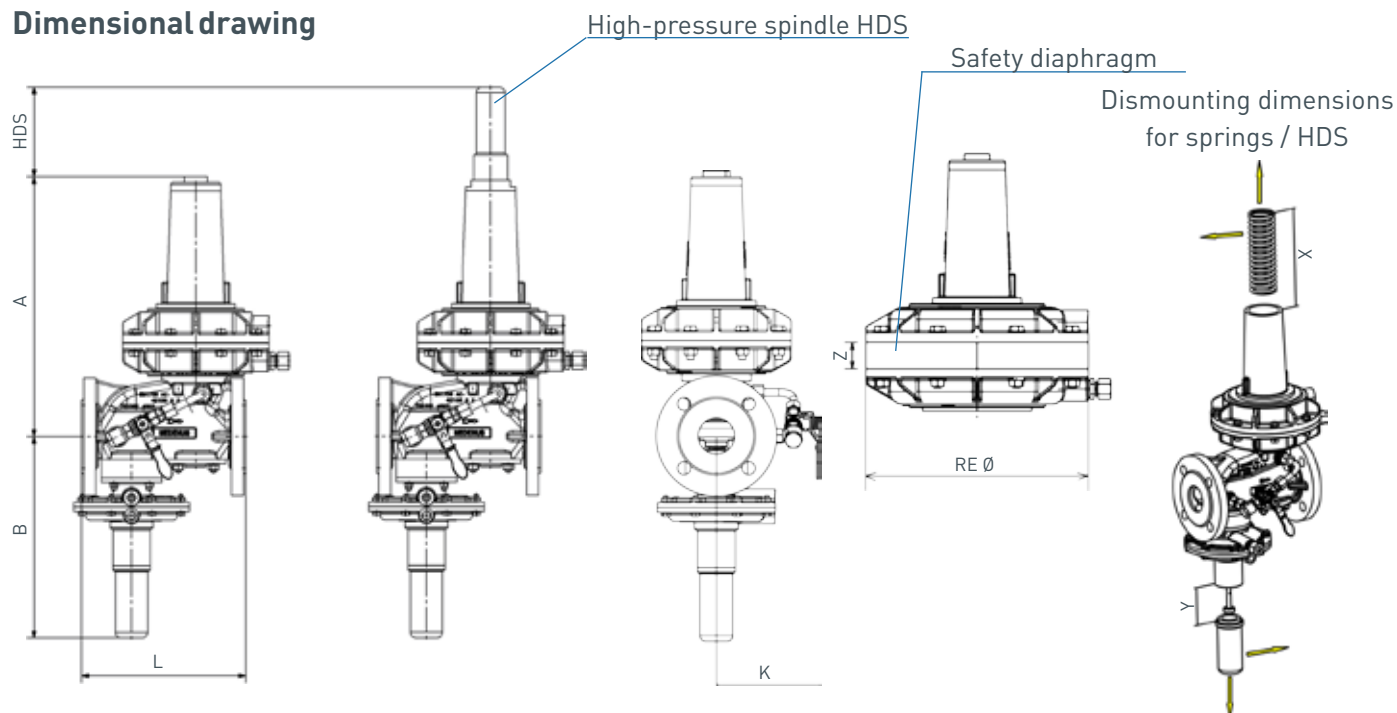
RS 254: DN 150 - 200 / RS 255: DN 100									
large ball lock									
MD-R**					HD**				
bis $W_{ds\ o}$ 3500mbar					bis $W_{ds\ o}$ 16000mbar				
Spring data		Lower response pressure		Upper response pressure		Lower response pressure		Upper response pressure	
Feder Nr.	Farbe [RAL]	$W_{ds\ u}$ [mbar]	Δp_{wu} [mbar]	$W_{ds\ o}$ [mbar]	Δp_{wo} [mbar]	$W_{ds\ u}$ [mbar]	Δp_{wu} [mbar]	$W_{ds\ o}$ [mbar]	Δp_{wo} [mbar]
FM 400	1028	20 - 180*	60			0 - 250	500		
FM 402	6010	155 - 380	60			150 - 1000*	500		
FM 404	9005	200 - 950	90			650 - 2050	500		
FL 411	2002								
FL 412	6010			145 - 670	180			380 - 1400	500
FL 413	5015			270 - 1230	180			800 - 2800	500
FL 415	9010			1200 - 3500	180			3200 - 5500	500
FL 417	4010							4500 - 16000	500

*) Standard spring

**) If the control device is set up simultaneously for the upper and lower set pressure (functional class A) the difference between the setpoints of the upper and lower response pressure ($p_{ds\ o}$ and $p_{ds\ u}$) and the outlet pressure p_d must be at least " $\Delta p_{wo} + 10\%$ " or " $\Delta p_{wu} + 10\%$ ". Otherwise it cannot be guaranteed that the control device will re-engage.

Dimensions, Connection, and Weight

Dimensional drawing



Dimensions and weight

		RS 254						RS 255		
Nominal width	Ø RE	DN 25	DN 50	DN 80	DN 100	DN 150	DN 200	DN 50	DN 80	DN 100
		Dimensions								
A [mm]	205	346	364	406	421	-	-	406	-	-
	275	-	-	406	421	730	799	406	658	730
	330	328	346	-	-	-	-	-	-	-
	385/390	-	-	406	421	716	785	406	644	716
	485	-	-	-	-	722	791	-	644	722
HDS [mm]		125	125	125	125	205	205	125	205	205
B [mm]		270	282	305	315	386	400	305	311	386
B [mm] model with HD SSV		+10	+10	+10	+10	+23	+23	+10	+10	+23
L [mm]		230	230	310	350	480	600	310	410	480
K [mm]		144	144	160	171	199	228.5	160	176	199
X [mm]		260	260	260	260	410	410	260	410	410
Y [mm]		100	100	100	100	150	150	100	150	150
Safety diaphragm - SM Z [mm]		32.5	32.5	32.5	32.5	32.5	32.5	32.5	32.5	32.5
Weight										
Weight [kg]	205	11.5	13	22	23	-	-	16	-	-
	275	-	-	24	25	52	82	19	37	52
	330	13.5	15	-	-	-	-	22	-	-
	385/390	-	-	28	29	58	88	-	42	58
	485	-	-	-	-	68	98	-	-	68
HDS weight [kg]		0.6	0.6	0.6	0.6	1.6	1.6	0.6	1.6	1.6
SM safety diaphragm weight [kg]	205	2	2	2	2	-	-	2	-	-
	275	-	-	3	3	3.3	3.3	3	3.3	3.3
	330	3	3	-	-	-	-	-	-	-
	385/390	-	-	5	5	6	6	5	6	6

Example: R254/050/330 with HDS and safety diaphragm

Weight (regulator + HDS + SM): 15 kg + 0.6 kg + 3 kg = 18.6 kg

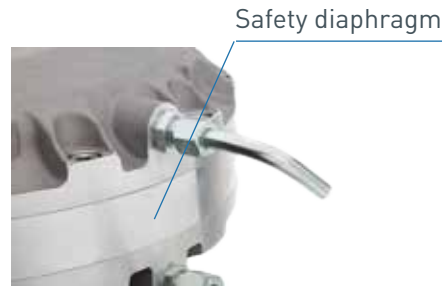
Dimensions (A + HDS + SM): 346 mm + 125 mm + 32.5 mm = 503.5 mm

Types of models / Options

Safety diaphragm

In the model with safety diaphragm, the safety diaphragm is located above the main diaphragm. When the main diaphragm is damaged, the safety diaphragm makes contact with the top cover of the diaphragm assembly and limits any inadmissible escape of gas into the surrounding atmosphere to a maximum of 30l/h (air).

(Option not available for hydrogen version H₂)

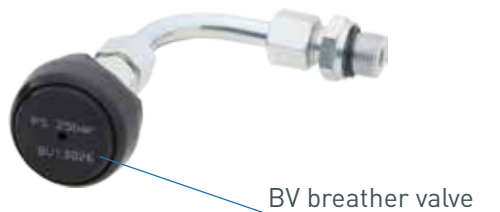


BV breather valve

The BV breather valve is used as for securing the installation room against inadmissible escape of gas from diaphragm comparator compartments of safety shut-off valves. In case of a defect, the impermissible escape of gas into the surrounding atmosphere is limited to a maximum of 30l/h (air).

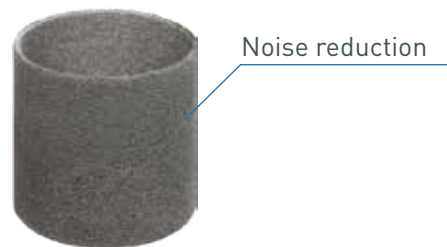
It also serves as a substitute for an expensive and complex installation of breather lines.

(Option not available for hydrogen version H₂)



Noise reduction

The noise reduction made of metallic foam reduces noise in the gas pressure regulator produced by the flow rate by up to -15 dB (± 3 dB).



RSD2 throttle valve

The RSD2 is a throttle valve which regulates the volume flow in the sensing/impulse line by means of a continuously adjustable cross-sectional reduction. The setting is made tool-free by means of a rotary knob and can be adjusted using a screw to be fixed. The throttle valve cannot be completely shut off, therefore a guaranteed minimum flow is ensured.



High-pressure spindle HDS

The high pressure spindle (HDS) is used to adjust the control spring at high outlet pressure. (See spring tables p. 9)



Reed contact / inductive transmitter

Reed contacts and inductive transmitters are used to monitor the position (closed or open position) of the safety shut-off valve via remote display.



SSV manual and remote release

The direct-acting safety solenoid valve is used as electromagnetic remote release for closing the safety shut-off valve when power is applied or in case of power failure.



Epoxy resin coating in RAL colors

To protect the gas pressure regulator from external influences, starting from a corrosivity category C5-M we recommend an epoxy resin coating.



Types of models

Oxygen model O_2 ($p_u \leq 10$ bar)

Hydrogen version H_2 (with helium leak test)

The Medenus gas pressure regulators are suitable for use with hydrogen as a medium up to a proportion of 100%. Further information can be found in the special edition (10/2019) of gwf Gas+Energie and on our homepage at

(www.medenus.de)



Design

Note All calculated pressures are absolute pressures for natural gas. (p+1 bar)
The required KG value for a gas pressure regulator is determined with the smallest inlet pressure or lowest pressure drop.

p_u Inlet pressure (bar)
 p_d Outlet pressure (bar)
 Q_n Standard volumetric flow rate (m³/h)

Calculation of the required K_G value

$p_d / p_u > 0.5$
Valve flow rate coefficient K_G at a subcritical pressure ratio
 $K_G = Q_n / \sqrt{p_d \cdot (p_u - p_d)}$

$p_d / p_u \leq 0.5$
Valve flow rate coefficient K_G at a supercritical pressure ratio
 $K_G = 2 \cdot Q_n / p_u$

Note For spring-loaded devices, a capacity reserve of 10-20% is recommended in order to comply with the accuracies given.

The device is selected on the basis of its K_G value from the table of flow rate coefficients (page 8)

Device selection

Note Closing pressure zone group: SZ 2.5

For the small load $Q_{n \min}$ with SZ 2.5 yields: $Q_{n \min} = 0.025 \cdot K_G \cdot p_{u \max}$

Small load $Q_{n \min}$ - When burner is started or at Q_{\min} a K_G utilization level of at least 1% should be reached.
Selection of the diaphragm assembly from the diaphragm assembly setpoint spring table (page 9)

Selection of the closing pressure group from the closing pressure group table (page 4)

$$p_{f \max} = p_{ds} \cdot (1 + SG/100)$$

Example: Overpressure Absolute pressure

$p_{u \min}$ 13.0 bar 14.0 bar
 $p_{d \min}$ 0.25 bar 1.25 bar
 $Q_{n \max}$ 3000 m³/h

$$1.25 \text{ bar} / 14 \text{ bar} = 0.089 < 0.5$$

→ Supercritical pressure ratio

$$K_G = 2 \cdot 3000 / 14 = 429 \text{ [m³/(h*bar)]}$$

Selected device

Type RS 254
DN - Nominal width 80
D - Nozzle V 27.5
 K_G value 550 m³/(h*bar)

$$Q_{n \min} = 0.025 \cdot 550 \cdot 14 = 193 \text{ m³/h}$$

Selected diaphragm assembly

RE - Diaphragm assembly 275
Setpoint spring FA11
(W_{ds} 208 - 339)

AC 5/SG 10 (for RE 275 D - Nozzle 27.5)

Selected SSV

MD-R with FD 913 (320 - 510mbar) AG_o 10
set to $P_{dso} = 375$ mbar
and FE 902 (24 - 74 mbar) AG_u 5

Note Standard setpoint springs
SAV $p_{ds u}$

(small ball lock)

MD FE 902 (0 - 12 mbar)
MD-R FE 902 (24 - 74 mbar)
HD FE 902 (120 - 310 mbar)

(large ball lock)

MD FM 400 (10 - 40 mbar)
MD-R FM 400 (20 - 180 mbar)
HD FM 402 (150 - 1000 mbar)

Nominal width of input and output of pipeline according to the selected device: 80 mm
Selected widening of outlet pipeline: 200 mm

$$w_u = 380 \cdot 3000 / (80^2 \cdot 14) = 13 \text{ m/s}$$

$$w_d = 380 \cdot 3000 / (80^2 \cdot 1.25) = 143 \text{ m/s}$$

$$w_{\text{Impulse}} = 380 \cdot 3000 / (200^2 \cdot 1.25) = 23 \text{ m/s}$$

Determining the upper response pressure

Outlet pressure P_d (mbar)	Upper response pressure W_{dso}^*
≤ 200	$P_d + 100$ mbar
$> 200 - \leq 800$	$P_d \times 1.5$
$> 800 - \leq 1600$	$P_d \times 1.3$
> 1600	$P_d + 500$ mbar

Checking the gas velocities

$$w = 380 \cdot Q_n / (DN^2 \cdot p_{abs})$$

Note The factor 380 refers to an operating gas temperature from approx. 15°C to 20°C. For other temperatures, the velocity must be corrected as follows:
 $w_{corr} = w \cdot (t_{gas} + 273.15) / 290$

Recommended max. gas velocity at the inlet flange:

50 - 70 m/s lower value for redirections upstream of the control valve, 20 m/s for upstream filters

Recommended max. gas velocity at the outlet flange:

100 - 200 m/s lower value to reduce noise emissions

Recommended max. gas velocity on impulse tap: 15 - 25 m/s

15 m/s max. value for outlet pressures below 100 mbar

The device selected in the example of nominal width DN 80 can be operated under these conditions.

*) The upper response pressure is rounded up to full tens (e.g. 251 mbar → 260 mbar)

Order Data

(In every selection group, only one option can be selected in each case)

Example:

Gas pressure regulator: RS254/080/275/27.5/MD-R/HDS/left/SR/SM/RSD2/BV/N/H/WAZ/So

Order selection	Designation	Order code:	RS254	080	-	275	27.5	MD-R	-	HDS	left	SR	SM	RSD2	BV	N	H	WAZ	So
Type																			
RS 254	RS254	RS 254																	
RS 255	RS255																		
DN - Nominal width	Table p. 8			080															
Flange model																			
PN 16	-			-															
Class 150	C																		
RE - Diaphragm assembly	Table p. 8					275													
D - Nozzle (valve seat diameter)						27.5													
SSV																			
with control device MD	MD																		
with control device MD-R	MD-R							MD-R											
with control device HD	HD																		
SSV functional class																			
A	-									-									
B	B																		
High-pressure spindle	Fig. p. 12																		
without high-pressure spindle	-																		
with high-pressure spindle	HDS									HDS									
Direction of flow																			
Right (from left to right)	-																		
Left (from right to left)	left									left									
Noise reduction	Fig. p. 12																		
without noise reduction	-																		
with noise reduction	SR											SR							
Additional unit, diaphragm assembly	Fig. p. 12																		
without additional unit, diaphragm assembly	-																		
Safety diaphragm	SM												SM						
Breather valve	BV																		
Throttle valve	Fig. p. 12																		
without throttle valve	-																		
with throttle valve	RSD2													RSD2					
SSV valve accessories	Fig. p. 13																		
without SSV valve accessories	-																		
Breather valve	BV															BV			
Electrical position indicator, SSV "Closed"	Fig. p. 13																		
without electrical position indicator	-																		
with ... , via proximity switch	N																N		
with ... , via Reed contact	R																		
SSV release	Fig. p. 13																		
without release	-																		
with manual release	H																H		
with electromagnetic remote release, when power is supplied	SG																		
with electromagnetic remote release, in case of power failure	SA																		
Acceptance test certificate to EN 10204/3.1																			
without acceptance test certificate	-																		
with acceptance test certificate	WAZ																	WAZ	
Special model	So																		So
- Coating with epoxy resin in RAL colors																			
- Oxygen model																			
- Hydrogen model (Helium leak test)																			