DATA SHEET

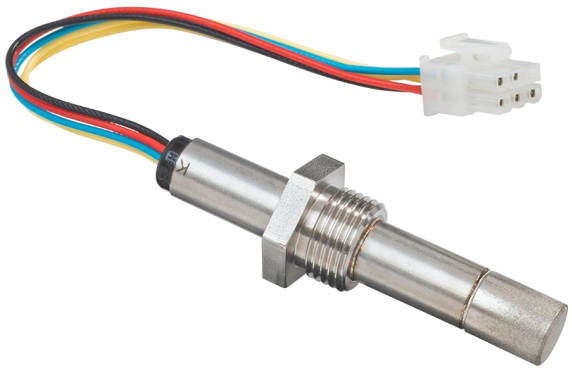
DESIGN • MANUFACTURE • CUSTOMISE • CONFIGURE

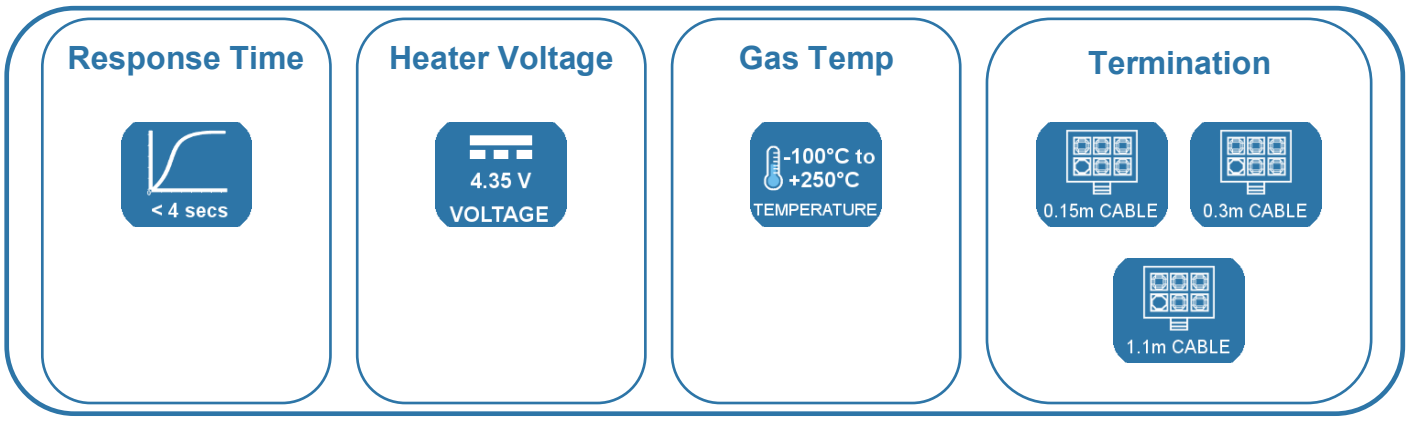
Zirconia O_2 Sensors

Metric Probe Series—Screw Fit Housing

FEATURES

- Zirconium dioxide (ZrO_2) sensing elements
- Long life, non-depleting technology
- Integral heating element
- High accuracy
- Requires an external interface board to operate[1]





BENEFITS

- No reference gas required
- No need for temperature stabilisation
- Variety of probe mounting positions available; 28mm, 45mm & 55mm
- M18x1.5 screw mounting

OUTPUT VALUES

Oxygen pressure range	2mbar—3bar max
Accuracy	5mbar max
Internal operational temp	700°C
Response time (10—90% step)	< 4s
Warm up time (prior to sensor operation)	60s
Warm up time (from standby)	20s
Output stabilisation time	~ 180s

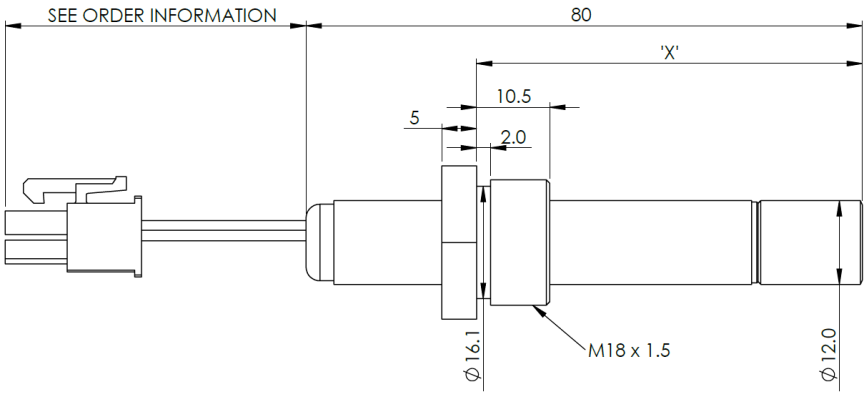
TECHNICAL SPECIFICATIONS

Heater voltage[2]	
Operating	$4.35V_{DC} \pm 0.1V_{DC}$ (1.85A)
Standby	$2V_{DC}$ (0.85A)
Pump impedance at 700°C[3]	< 6kΩ
Permissible gas temperature	-100°C to +250°C
Gas flow rate	0—10 m/s
Repetitive permissible acceleration	5g
Incidental permissible acceleration	30g
Mounting thread	M18 x 1.5

NOTES

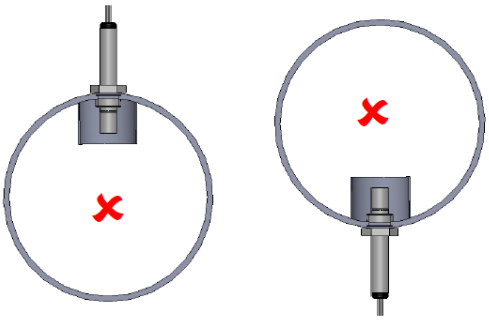
OUTLINE DRAWING AND MOUNTING INFORMATION

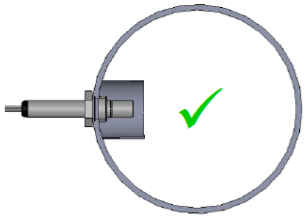
All dimensions shown in mm.



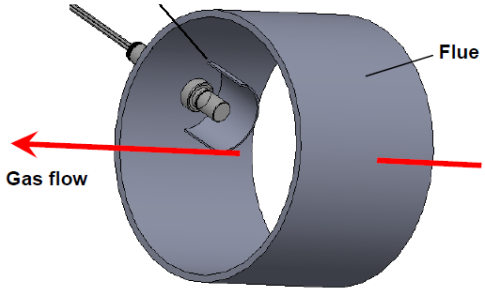
Molex mating connector
39-01-2061 (plastic plug)
39-00-0041 (pins)

X= 55mm for O2S-FR-T2-18A
X= 48mm for O2S-FR-T2-18B
X= 28mm for O2S-FR-T2-18C



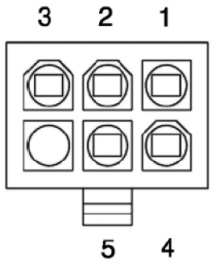


Baffle to protect sensor from direct gas flow and possible contamination



ELECTRICAL INTERFACE

Molex Connector



Pin	Designation
1	Pump (Red)
2	Common (Black)
3	Heater (1) (Yellow)
4	Sense (Blue)
5	Heater (2) (Yellow)

ORDER INFORMATION

Generate your specific part number using the convention shown below. Use only those letters and numbers that correspond to the sensor options you require — omit those you do not.

O 2 S - F R - T 2 - 1 8 [X] - [X][X][X]

Probe Length
A 55mm
B 45mm
C 28mm

Termination
Blank 0.15m cable
002 0.3m cable
003 1.1m cable

CAUTION

Do not exceed maximum ratings and ensure sensor(s) are operated in accordance with their requirements.
Carefully follow all wiring instructions. Incorrect wiring can cause permanent damage to the device.
Zirconium dioxide sensors are damaged by the presence of silicone. Vapours (organic silicone compounds) from RTV rubbers and sealants are known to poison oxygen sensors and MUST be avoided.
Do NOT use chemical cleaning agents.

Failure to comply with these instructions may result in product damage.

INFORMATION

As customer applications are outside of SST Sensing Ltd.'s control, the information provided is given without legal responsibility. Customers should test under their own conditions to ensure that the equipment is suitable for their intended application.
For detailed information on the sensor operation refer to application note AN0043 Operating Principle and Construction of Zirconium Dioxide Oxygen Sensors.

General Note: SST Sensing Ltd. reserves the right to make changes to product specifications without notice or liability.
All information is subject to SST Sensing Ltd.'s own data and considered accurate at time of going to print.