



Pro-Chem-Co. INC.

ROLL WITH THE PRO'S
TECHNICAL DATA

PRO DRAW 722X

ALL METAL TAPPING GEL

DESCRIPTION:

PRO DRAW 722X is a chlorinated wax/oil gel concentrate. **PRO DRAW 722X** offers the ultimate in tapping lubricity and tool life.

BENEFITS:

- Increased Tap Life
- Taps Aluminum, Inconel, & Stainless Steel
- Eliminates Chipping & Galling
- Reduces Tool Breakage
- Economical No Mess Or Waste ("Clings" To Tool)
- Improved Part Finish
- Ideal for all Ferrous Metals
- Applicable to Almost Any Machining operation
- Improved Thread Quality

APPLICATIONS:

- Hand Tapping
- External Broaching
- CNC Tapping
- Threading
- Gear Cutting
- Cutting/Extruding
- Heavy-Duty Forming
- Blind Hole Tapping
- Peck Drilling & Reaming

DIRECTIONS FOR USE:

PRO DRAW 722X is used as received by dipping or flooding applications. **PRO DRAW 722X** can be diluted with mineral oil and/or mineral spirits for less demanding cutting or forming operations. **PRO DRAW 722X** is chemically engineered to "cling" to your tap or tooling. Mix before use. **PRO DRAW 722X** may stain some aluminum and/or alloys. Testing is recommended before use.

PROPERTIES:

Appearance ----- Light-Amber, Clear, Thick Gel
Odor ----- Almost Odorless
Specific Gravity ----- 1.031
Flash Point ----- 375° F C.O.C.