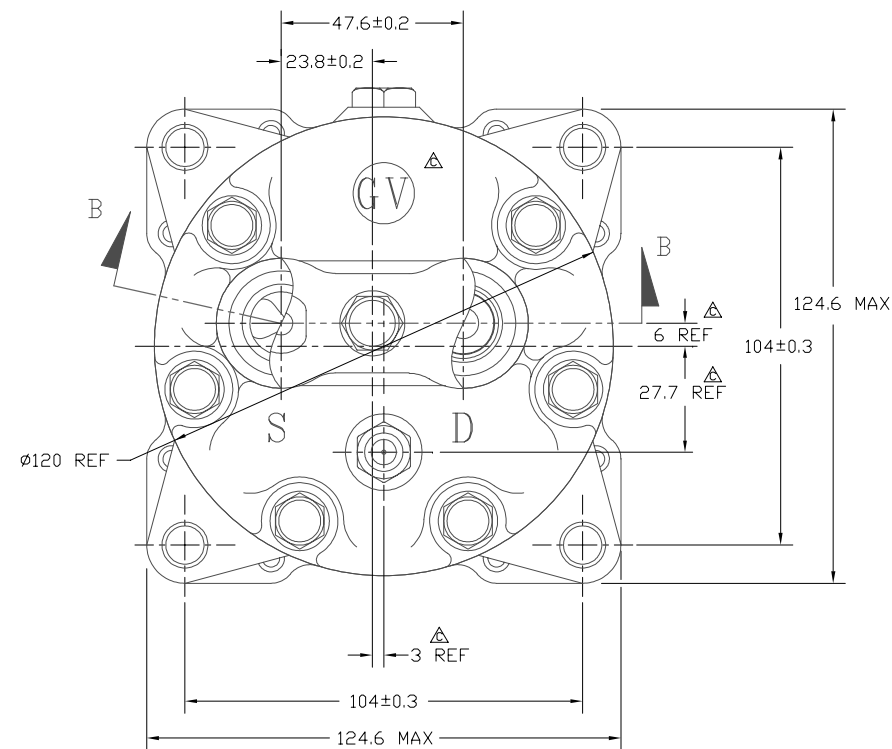
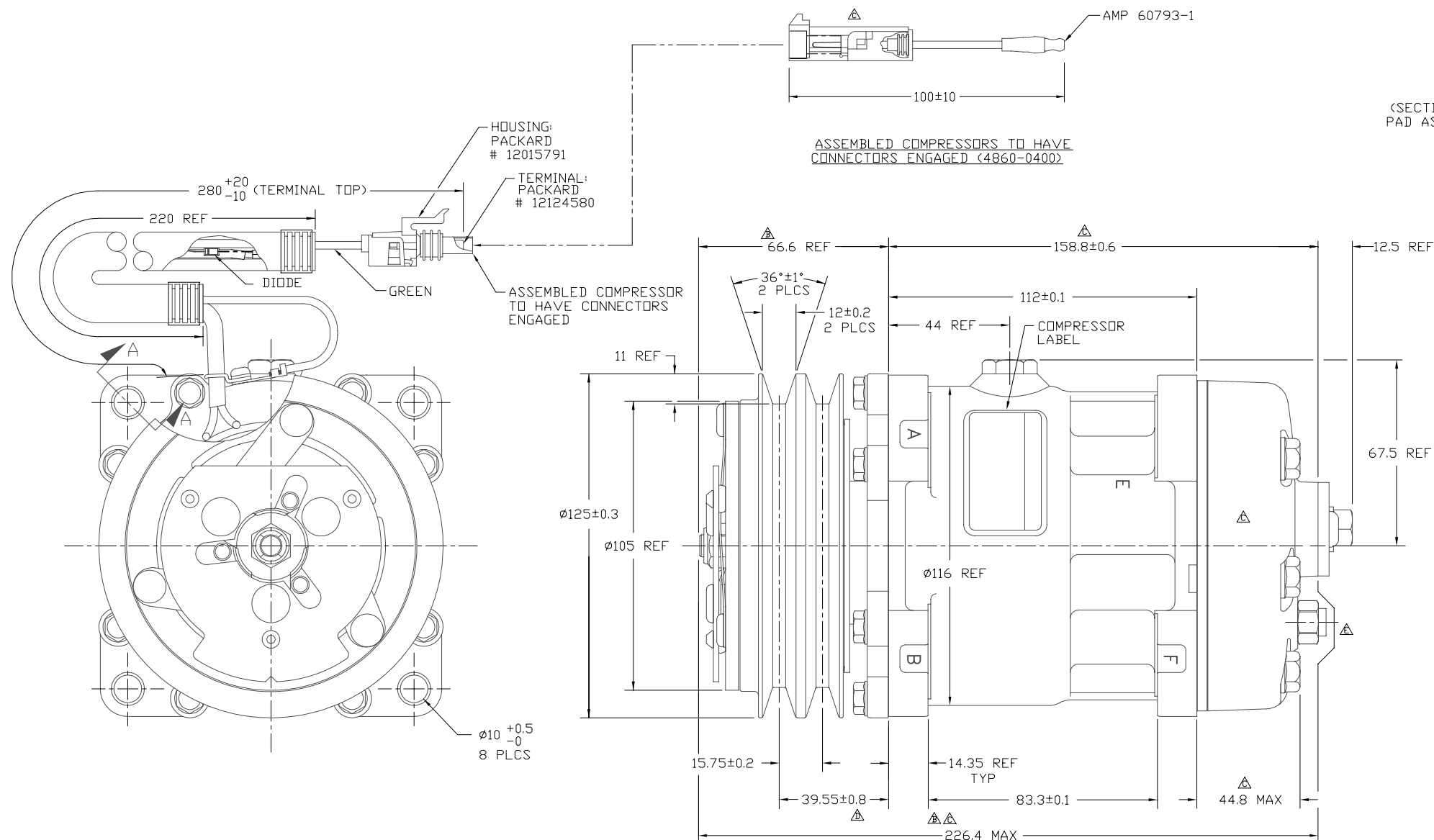




SECTION B-B  
(SECTION WITH O-RINGS, SHIPPING  
PAD ASSEMBLY, AND BOLT REMOVED)



DISPLACEMENT PER REVOLUTION	154.9 cc / rev. ( 9.5cu.in. / rev. )
MAXIMUM ALLOWABLE SPEED	7000 R.P.M.
MAXIMUM ALLOWABLE CONTINUOUS SPEED	6000 R.P.M.
REFRIGERANT	R134a
OIL ( SP-15 )	200 cc ( 6.76 fl.oz. )
WEIGHT	7.6 kg ( 16.8 lb. )

RATED VOLTAGE	DC 24V
BREAKAWAY TORQUE	3.5 kgf-m min. @ 24V
MINIMUM ENGAGEMENT VOLTAGE	16V @ AIR GAP 0.6mm REF
POWER CONSUMPTION	34 watts max.
BELT TYPE	A TYPE
MAXIMUM ALLOWABLE BELT TENSION	60 kgf per belt
PULLEY DIAMETER	Ø125 mm ( 4.9 in. )
CLUTCH TYPE	HEAVY DUTY

NOTE:  
1. N<sub>2</sub> HOLDING CHARGE DELETED.

REV. LEVEL	RELEASED FOR ENGRG DEVELOPMENT	 <b>SANDEN</b> SANDEN INTERNATIONAL ( U.S.A. ), INC.	DRAWN	1:1	PLOTTED	1:1	METRIC
A	DSGN <i>Mark Harrington</i> DWN <i>John Sokolowski</i> CHG <i>Donnie</i> 2/21/01		SCALE REF		SCALE REF		
	APPV. <i>B. Seale</i> DATE 2/22/01		This drawing and the information contained herein are CONFIDENTIAL and PROPRIETARY to Sanden International (U.S.A.), Inc., are received in CONFIDENCE and shall not be used, copied, or disclosed to others without the written permission of Sanden International (U.S.A.), Inc.				
REV. LEVEL	RELEASED FOR DESIGN VALIDATION		INTERPRETATION OF THIS DRAWING PER				
A	DSGN <i>Mark Harrington</i> APPV. <i>B. Seale</i> DATE 2/22/01	ASME Y14.5M-1994 THIRD ANGLE PROJECTION					SIZE
REV. LEVEL	RELEASED FOR PRODUCTION VAL'D.		MATERIAL:				D
A	DSGN <i>Mark Harrington</i> APPV. <i>B. Seale</i> DATE 2/22/01		NAME				
REV. LEVEL	RELEASED FOR PRODUCTION		COMPRESSOR				
D	DSGN <i>Mark Harrington</i> APPV. <i>Robert Sorenson</i> DATE 6/24/02		DWG. NO.	4862-6000			REV E

DO  
NOT  
SCALE